# 785D Off-Highway Truck

![785D Off-Highway Truck](image)

## Engine

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Cat® 3512C HD</td>
<td>1082 kW 1,450 hp</td>
<td>1005 kW 1,348 hp</td>
</tr>
</tbody>
</table>

## Weights – Approximate

| Gross Machine Operating Weight (GMW) | 249 476 kg | 550,000 lb |
The 785D Off-Highway Truck is engineered for performance, designed for comfort, and built to last. Developed specifically for high production mining and construction applications, the 785D Off-Highway Truck keeps material moving at high volume to lower your cost-per-ton.

Rugged construction creates a durable machine. Easy maintenance procedures ensure high reliability and long life with low operating costs.
Power Train – Engine
The Cat® 3512C HD engine delivers high power and reliability.

Design
The 3512C HD is a 12-cylinder, four-stroke design that uses long, effective power strokes for more complete fuel combustion and optimum fuel efficiency.

EPA Compliant
The 3512C HD engine meets U.S. Environmental Protection Agency Tier 2 emissions standards.

Altitude Compensation
Designed for maximum operating efficiencies at altitudes under 4267 m (14,000 ft).

High Torque Rise
The 23 percent net torque rise provides unequalled lugging force during acceleration, on steep grades and in rough underfoot conditions. Torque rise effectively matches transmission shift points for maximum efficiency and fast cycle times.

Enhanced Life
High displacement, low rpm rating and conservative horsepower ratings mean more time on the haul roads and less time in the shop.

Oil Renewal System
Optional oil renewal system extends engine oil change intervals from 500 hours to 4,000 hours or more to increase machine availability and reduce costs.

Engine Protection
Computerized system electronically protects the engine during cold starts, high altitude operation, air filter plugging, high exhaust temperature and engine overspeed (ARC). Optional Engine Pre-Lubrication builds up oil pressure before cranking providing additional wear protection.

Fuel Efficiency
The engine provides additional retarding by running against compression on downhill hauls. During retarding applications the engine ECM does not inject fuel into the cylinders for exceptional fuel economy.
Power Train – Transmission
Unmatched operating efficiency in all mining conditions.

Mechanical Power Train
The Cat mechanical drive power train and power shift transmission provides unmatched operating efficiency and control on steep grades, in poor underfoot conditions, and on haul roads with high rolling resistance.

1) Transmission
The Cat six-speed planetary power shift transmission is matched with the direct-injection 3512C engine to deliver constant power over a wide range of operating speeds.

Robust Design
Designed to efficiently apply the higher horsepower of the 3512C engine, the proven planetary power shift transmission is built tough for long life between overhauls.

Transmission Chassis Control (TCC)
TCC uses electronically transferred engine rpm data to execute shifts at preset points for optimum performance, efficiency and clutch life.

2) Lock-Up Torque Converter
Combines maximum rimpull and cushioned shifting of torque converter drive with the efficiency and performance of direct drive. Engages at approximately 8 km/h (5 mph), delivering more power to the wheels.

3) Final Drives
Cat final drives work as a system with the planetary power shift transmission to deliver maximum power to the ground. Built to withstand the forces of high torque and impact loads, double reduction final drives provide high torque multiplication to further reduce drive train stress.

Wheels and Rims
Cast rear wheels and Cat center-mount rims are mounted using studs to minimize installation, maintenance and maximize durability.

Rear Axle Filtration
A new pump drive system provides continuous rear axle filtration. Benefits include cleaner oil, less down time and improved component life.
**Engine/Power Train Integration**
Electronically optimizes overall truck performance.

**Cat Data Link**
Electronically integrates machine computer systems to optimize overall power train performance, increase reliability and component life, and reduce operating costs.

**Electronic Technician (Cat ET)**
Cat ET service tool provides service technicians with easy access to stored diagnostic data through the Cat Data Link to simplify problem diagnosis and increase machine availability.

**Integrated Braking Control (IBC)**
IBC integrates Automatic Retarder Control and Traction Control into one system for optimum performance and efficiency.

Electronically monitors and controls rear wheel slippage for greater traction and enhanced truck performance in poor underfoot and wet conditions. If slippage exceeds a set limit, the oil-cooled disc brakes engage to slow the spinning wheel. Torque is then automatically transferred to the wheel with better traction.
Structures/Suspension/Steering
Rugged Cat designs are the backbone of the 785D mining truck’s durability.

Box-Section Design
The 785D frame uses a box-section design, incorporating two forgings and 24 castings in high stress areas with deep penetrating and continuous wrap-around welds to resist damage from twisting loads without adding extra weight.

Serviceability
The open box-section frame design allows easy access to power train components, reducing overall removal and installation time, and lowering overall repair costs. The raised and pinned body allows excellent access to the transmission.

Integral Four-Post ROPS Cab
Resiliently mounted to the main frame to reduce vibration and sound, the integral ROPS is designed as an extension of the truck frame. The ROPS/FOPS structure provides “five-sided protection” for the operator and instructor.

Suspension System
Designed to dissipate haul road and loading impacts for longer frame life and a more comfortable ride.

Steering System
Hydraulic steering control system is designed for exceptional smoothness and precise control. A separate circuit prevents cross contamination for long life.

Supplemental Steering
Supplemental steering system uses pressure accumulators and allows up to three 90-degree turns in case of engine failure.
Operator’s Station
Designed for operator safety and comfort, superior control and high productivity.

Ergonomic Layout
The 785D operator station is ergonomically designed for total machine control in a comfortable, productive and safe environment. All controls, levers, switches and gauges are positioned to maximize productivity and minimize operator fatigue.

Quiet Cab
Integral, sound-suppressed ROPS/FOPS cab is resiliently mounted to the mainframe to isolate the operator from sound and vibration for a quiet, secure and comfortable ride.

Viewing Area
Designed for excellent all-around visibility and clear sight lines to the haul road, the large viewing area enables the operator to maneuver with confidence for high productivity.


Radio Ready
The operator’s station comes ready with power ports, speakers, antenna, and electrical connections to facilitate trouble-free radio installation. Consult your dealer for Caterpillar’s complete line of available radio options including satellite radio.
Caterpillar Brake System
Superior control gives the operator confidence to focus on productivity.

**Integrated Braking System**
The Cat oil-cooled braking system delivers reliable performance and superior control in the most extreme haul road conditions. Automatic brake modulation offers a smoother ride and better control in slippery conditions, allowing the operator to concentrate on driving. The two piston design system combines the service, secondary, parking brake and retarding functions in the same robust system for optimum braking efficiency.

**Four Corner Retarding**
Four corner retarding with 60/40 percent split (rear/front) in braking effort provides superior control in slippery conditions. Balanced front to rear brake torque provides exceptional braking performance and minimizes wheel lock-up, especially during retarding.

**Oil-Cooled Multiple Disc Brakes**
Caterpillar four-wheel, forced oil-cooled, multiple disc service brakes are continuously cooled by water-to-oil heat exchangers for exceptional, non-fade braking and retarding performance.

**Extended Life Disc Brakes**
Cat oil-cooled disc brakes are designed with large discs and plates for reliable, adjustment-free operation and performance. Brakes are completely enclosed and sealed to prevent contamination and reduce maintenance. Additionally, this machine features new extended life friction material that is now standard on this model. The friction material has double the wear life of standard brakes and is twice as resistant to glazing resulting in more consistent braking power with less noise.

**Pistons**
The primary piston hydraulically actuates both service and retarding functions. The secondary piston is spring-applied and held in the disengaged position by hydraulic pressure. If hydraulic system pressure drops below a specified level, the spring-applied secondary piston automatically applies the brakes.

**Parking Brake**
The superior parking brake function on this truck is provided by the oil-cooled, spring-applied, hydraulically-released service brakes at all four wheels. This reliable and durable parking brake will hold a truck carrying a rated load on any grade up to 15 percent.
Matching the truck body to the application is a critical part of achieving the best value from your 785D. Caterpillar offers a variety of application specific body options that yield a payload ranging from 131 to 143 metric tons (144 to 157 tons). The Caterpillar exclusive 10/10/20 payload guidelines help achieve a balance of excellent payload with safe operation.

Body Options

- **Dual Slope Body** – The original standard body, the Dual Slope body, provides excellent load retention, maintains a low center of gravity with optimum load distribution, reduces shock loading and is available in lined and unlined configurations. The Dual Slope body is intended for tough applications including greenfield sites and contractor miners.

- **Caterpillar “X” Body** – The X body is an upgrade of the Dual Slope in that it incorporates the latest structural designs and can be configured with a variety of liner options to meet the specific requirements of the mine. Like the Dual Slope – the X body is designed for durability first.

- **Mine Specific Body (MSD II)** – For mature mines with good operational and maintenance practices, the lighter weight MSD II (Mine Specific Design) body is available in several sizes. It is a customer/site specific body that is designed to maximize performance. The MSD II is designed for payload first but still delivers good durability and can be configured with a variety of liner options to meet the specific requirements of the mine.

- **Gateless Coal Body** – This specialized high volume body, available in several sizes, is targeted at dedicated coal haulage applications with minimal impact. It eliminates the tailgate with a kicked up floor design that gives the volume required to meet target payload.

Custom Body Options

A variety of options including tail extensions, sideboards, tumble bars, rock boxes and rock shedders are available to maintain rated payload, reduce spillage and improve hauling efficiencies.
Monitoring System
Vital machine health and payload data keeps the 785D performing.

VIMS Monitoring System
The Caterpillar designed machine monitoring system provides critical machine health and payload information to the operator and service personnel. With the system monitoring and the advanced diagnostic ability, VIMS simplifies troubleshooting and reduces downtime by identifying abnormal conditions before they cause damage. VIMS also stores machine data to help manage production and utilize the efficiency Preventative Maintenance.

Data Access
Monitoring and diagnostic information is stored on-board until it can be downloaded to a computer, accessed through the message center or transmitted via the optional radio for analysis. This vital information allows for machine management and production management. This information allows for lowering overall operating cost and greater machine availability.

Gauge Cluster
Vital operating information is gained in a conveniently located gauge cluster. Engine coolant temperature, brake oil temperature, air system pressure, fuel level, engine speed, ground speed, and gear indicator can all be seen with a quick glance.
Safety
Caterpillar mining machines and systems: Safety is priority one.

Product Safety
Caterpillar has been and continues to be proactive in developing mining machines that meet or exceed safety standards. Safety is an integral part of all machine and systems designs.

Machine Safety Features
Caterpillar incorporates safety into every aspect of our machines. Every machine meets or exceeds SAE and ISO standards and has the ROPS integrated into the cab design. Our commitment to safety shows when you first gain access to the machine on the 600 mm (24 in) stairway leading to the cab. An engine shutoff switch and an electrical system cutoff are conveniently located at ground level.

Other standard Safety features include: Slip resistant surfaces, retractable seat/shoulder belt, Wide-angle mirrors, Body raised indicator, Body retaining cable, Guard rails, Reverse neutralizer while dumping and low interior sound levels.

Overload Policy
Adherence to the Caterpillar 10/10/20 Overload Policy assures that steering and braking systems have sufficient capacity to perform.

SAFETY.CAT.COM™
Serviceability
Less time spent on maintenance means more time on the haul roads.

Servicing Ease
Easy access to daily service points simplifies servicing and reduces time spent on regular maintenance procedures. Enhanced serviceability and 500-hour service intervals are designed to increase machine availability and productivity.

Maintenance Platform
Provides access to engine, air filters, steering hydraulic tank and battery compartment.

In-Frame Access
Permits easy access to major components for easy servicing and removal.

Ground-Level Access
Allows convenient servicing to tanks, filters, drains, and engine shutdown. Ground-level VIMS data port permits easier downloading of information.

Autolube
Automatic lubrication system reduces maintenance time by automatically lubricating necessary components on a regular basis.

Fast Fill Service Center
Optional service center reduces daily maintenance times with clustered fast fill connections for steering oil, transmission oil, engine oil and coolant.

Pressure Test Points and S-O-S™ Ports
Sample points and ports yield representative samples to monitor critical machine systems.

Air Filters
Radial seal air filters are easy to change, reducing time required for air filter maintenance.

Sealed Electrical Connectors
Electrical connectors are sealed to lock out dust and moisture. Harnesses are braided for protection. Wires are color coded for easy diagnosis and repair.

Oil Renewal System (ORS)
Optional on-board engine oil management system is designed to increase availability and productivity by extending oil change intervals and reduce oil disposal labor and costs.

Fast Fill Fuel
Provides a receiver at the fuel tank to accept most Wiggins 567 liters per minute/150 gallons per minute fueling systems.
Commitment Makes the Difference
Support goes far beyond parts and service. From the time you select a piece of Cat equipment until the day you rebuild, trade or sell it, the support you get from your Cat dealer makes the difference that counts.

Dealer Capability
Dealer expert technicians have the knowledge, experience, training and tooling necessary to handle your repair and maintenance needs, when and where you need them.

Product Support and Service Support
Supported by a worldwide network of parts distribution facilities, dealer service centers and technical training facilities, Cat dealers can maximize your uptime. With a tailored service plan, your dealer can help you get the most return on your investment.

Training
Your Cat dealer can arrange training programs to help operators improve productivity, decrease downtime, reduce operating costs, enhance safety, and improve return on the investment you make in Cat products.

Technology Products
Cat dealers offer a range of advanced technology products such as VIMS monitoring system and MineStar® information management system.
### Engine

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine Model</td>
<td>Cat® 3512C HD</td>
</tr>
<tr>
<td>Rated Power</td>
<td>1082 kW, 1,450 hp</td>
</tr>
<tr>
<td>Gross Power – SAE J1995</td>
<td>1082 kW, 1,450 hp</td>
</tr>
<tr>
<td>Net Power – SAE J1349</td>
<td>1005 kW, 1,348 hp</td>
</tr>
<tr>
<td>Net Power – Cat</td>
<td>1005 kW, 1,348 hp</td>
</tr>
<tr>
<td>Net Power – ISO 9249</td>
<td>1005 kW, 1,348 hp</td>
</tr>
<tr>
<td>Net Power – 80/1269/EEC</td>
<td>1005 kW, 1,348 hp</td>
</tr>
<tr>
<td>Torque Rise</td>
<td>23%</td>
</tr>
<tr>
<td>Bore</td>
<td>170 mm, 6.7 in</td>
</tr>
<tr>
<td>Stroke</td>
<td>215 mm, 8.4 in</td>
</tr>
<tr>
<td>Displacement</td>
<td>58.56 L, 3,573.6 in³</td>
</tr>
</tbody>
</table>

- Net power advertised is the power available at rated speed of 1,750 rpm, measured at the flywheel when the engine is equipped with fan, air cleaner, muffler and alternator.
- Ratings based on standard air conditions of 25° C (77° F) and 99 kPa (29.32 Hg) dry barometer. Power based on fuel having API gravity of 35 at 16° C (60° F) and an LHV of 42,780 kJ/kg (18,390 BTU/lb) when engine used at 30° C (86° F).
- No engine derating required up to 4267 m (14,000 ft) altitude.
- Compliant with U.S. Environmental Protection Agency Tier 2 emissions standards.

### Operating Specifications

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Top Speed – Loaded</td>
<td>54.8 km/h, 34 mph</td>
</tr>
<tr>
<td>Steer Angle</td>
<td>36 Degrees</td>
</tr>
<tr>
<td>Turning Diameter – Front</td>
<td>29.8 m, 97.7 ft</td>
</tr>
<tr>
<td>Machine Clearance – Front</td>
<td>33.2 m, 108.9 ft</td>
</tr>
<tr>
<td>Target Payload (Dual Slope)</td>
<td>133 tonnes, 146 tons</td>
</tr>
<tr>
<td>Minimum Target Payload</td>
<td>131 tonnes, 144 tons</td>
</tr>
<tr>
<td>Maximum Target Payload</td>
<td>143 tonnes, 157 tons</td>
</tr>
</tbody>
</table>

- Refer to the Caterpillar Mining Truck 10-10-20 payload policy for maximum gross machine weight limitations.
- Includes standard liners.

### Transmission

<table>
<thead>
<tr>
<th>Gear Type</th>
<th>Speed (km/h, mph)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Forward 1</td>
<td>12.1, 7.5</td>
</tr>
<tr>
<td>Forward 2</td>
<td>16.3, 10.2</td>
</tr>
<tr>
<td>Forward 3</td>
<td>22.2, 13.8</td>
</tr>
<tr>
<td>Forward 4</td>
<td>29.9, 18.6</td>
</tr>
<tr>
<td>Forward 5</td>
<td>40.6, 25.2</td>
</tr>
<tr>
<td>Forward 6</td>
<td>54.8, 34</td>
</tr>
<tr>
<td>Reverse</td>
<td>11 km/h, 6.8 mph</td>
</tr>
</tbody>
</table>

- Maximum travel speeds with standard 33.00-R51 tires.
- Caterpillar recommends the customer evaluate all job conditions and consult the tire manufacturer for proper tire selection.

### Final Drives

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Differential Ratio</td>
<td>2.10:1</td>
</tr>
<tr>
<td>Planetary Ratio</td>
<td>10.83:1</td>
</tr>
<tr>
<td>Total Reduction Ratio</td>
<td>22.75:1</td>
</tr>
</tbody>
</table>

- Planetary, full-floating.

### Brakes

<table>
<thead>
<tr>
<th>Specifications</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Brake Surface – Front</td>
<td>61270 cm², 9,497 in²</td>
</tr>
<tr>
<td>Brake Surface – Rear</td>
<td>89729 cm², 13,908 in²</td>
</tr>
<tr>
<td>Standards</td>
<td>SAE J1473 OCT90 ISO 3450-1985</td>
</tr>
</tbody>
</table>

- Gross Machine Operating Weight (GMW) up to 249,476 kg (550,000 lb).

### Body Hoists

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pump Flow – High Idle</td>
<td>750 L/min, 198 gal/min</td>
</tr>
<tr>
<td>Relief Valve Setting – Raise</td>
<td>17 238 kPa, 2,500 psi</td>
</tr>
<tr>
<td>Body Raise Time – High Idle</td>
<td>15.2 Seconds</td>
</tr>
<tr>
<td>Body Lower Time – High Idle</td>
<td>15.9 Seconds</td>
</tr>
<tr>
<td>Body Lower Time – Float</td>
<td>16.2 Seconds</td>
</tr>
<tr>
<td>Body Power Down – High Idle</td>
<td>15.9 Seconds</td>
</tr>
</tbody>
</table>

- Twin, two-stage hydraulic cylinders mounted inside main frame; double-acting cylinders in second stage.
- Power raise in both stages; power down in second stage.

### Suspensions

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Effective Cylinder – Stroke</td>
<td>306.5 mm, 12.1 in, 165 mm, 6.5 in</td>
</tr>
</tbody>
</table>

- Body weight varies depending on how body is equipped. Weight range for known applications.
- Estimated weight of debris is not included in operating chassis weights.
- Chassis weight includes hoist, body mounting group, rims, tires, full with all operating fluids and 100% fuel.
**Body – Dual Slope**

- **Body Weight**: 22,295 kg, 49,150 lb
- **Heaped SAE (2:1)**: 78 m³, 102 yd³
- Body weight only. Does not include liners.

**Body – X**

- **Body Weight**: 25,160 kg, 55,468 lb
- **Heaped SAE (2:1)**: 85 m³, 111 yd³
- Body weight only. Does not include liners.

**Weight Distributions – Approximate**

- **Front Axle – Empty**: 45-46%
- **Rear Axle – Empty**: 54-55%
- **Front Axle – Loaded (Target)**: 33%
- **Rear Axle – Loaded (Target)**: 67%

*Depends on body configuration.

**Service Refill Capacities**

<table>
<thead>
<tr>
<th>Component</th>
<th>Capacity</th>
<th>Volume</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fuel Tank</td>
<td>1893 L</td>
<td>500 gal</td>
</tr>
<tr>
<td>Cooling System</td>
<td>379 L</td>
<td>100 gal</td>
</tr>
<tr>
<td>Crankcase</td>
<td>204 L</td>
<td>54 gal</td>
</tr>
<tr>
<td>Differentials and Final Drives</td>
<td>436 L</td>
<td>115 gal</td>
</tr>
<tr>
<td>Steering Tank</td>
<td>90 L</td>
<td>24 gal</td>
</tr>
<tr>
<td>Steering System (Includes Tank)</td>
<td>117 L</td>
<td>31 gal</td>
</tr>
<tr>
<td>Brake/Hoist Hydraulic Tank</td>
<td>337 L</td>
<td>89 gal</td>
</tr>
<tr>
<td>Brake/Hoist System (Includes Tank)</td>
<td>641 L</td>
<td>169 gal</td>
</tr>
<tr>
<td>Torque Converter/Transmission System (Includes Sump)</td>
<td>248 L</td>
<td>65.51 gal</td>
</tr>
</tbody>
</table>

**ROPS**


**Sound**

- **Sound Standards**: ANSI/SAE J1166 MAY90 SAE J88 APR95

- The operator sound exposure Leq (equivalent sound pressure level) measured according to work cycle procedures specified in ANSI/SAE J1166 MAY90 is 80 dB(A) for cab offered by Caterpillar, when properly installed, maintained and tested with doors and windows closed.

- The exterior sound pressure level for the standard machine measured at a distance of 15 m (49 ft) according to the test procedures specified in SAE J88 APR95, mid-gear moving operation is 89 dB(A).

- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/ windows open) for extended periods or in a noisy environment.

**Steering**

- **Steering Standards**: SAE J1511 OCT90 ISO 5010:1992

- Turning diameter with standard tires, per ISO 7457: 29.8 m (97 ft 9 in).
- Machine clearance diameter, per ISO 7457: 33.2 m (108 ft 11 in).
- Steering angle, left or right: 36 degrees.
- Separate hydraulic system prevents cross contamination.

**Tires**

- **Standard Tire**: 33.00-R51 (E3 & E4)

- Productive capabilities of the 785D truck are such that, under certain job conditions, TKPH (TMPH) capabilities of standard or optional tires could be exceeded and, therefore, limit production.

- Caterpillar recommends the customer evaluate all job conditions and consult the tire manufacturer for proper tire selection.
# 785D Off-Highway Truck Specifications

## Dimensions

All dimensions are approximate.

<table>
<thead>
<tr>
<th>Dimension Description</th>
<th>Measurement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height to Top of ROPS</td>
<td>5122 mm (16 ft 10 in)</td>
</tr>
<tr>
<td>Overall Body Length</td>
<td>11 550 mm (37 ft 9 in)</td>
</tr>
<tr>
<td>Inside Body Length</td>
<td>7652 mm (25 ft 2 in)</td>
</tr>
<tr>
<td>Overall Length</td>
<td>11 548 mm (37 ft 10 in)</td>
</tr>
<tr>
<td>Wheelbase</td>
<td>5180 mm (17 ft 0 in)</td>
</tr>
<tr>
<td>Rear Axle to Tail</td>
<td>3410 mm (11 ft 3 in)</td>
</tr>
<tr>
<td>Ground Clearance</td>
<td>987 mm (3 ft 3 in)</td>
</tr>
<tr>
<td>Dump Clearance</td>
<td>1200 mm (3 ft 11 in)</td>
</tr>
<tr>
<td>Loading Height – Empty</td>
<td>4968 mm (16 ft 4 in)</td>
</tr>
<tr>
<td>Rear Sidewall Height</td>
<td>906 mm (3 ft 0 in)</td>
</tr>
<tr>
<td>Inside Body Depth – Max.</td>
<td>2132 mm (7 ft 0 in)</td>
</tr>
<tr>
<td>Overall Height – Body Raised</td>
<td>11 809 mm (38 ft 9 in)</td>
</tr>
<tr>
<td>Operating Width</td>
<td>7061 mm (23 ft 2 in)</td>
</tr>
<tr>
<td>Centerline Front Tire Width</td>
<td>4850 mm (15 ft 11 in)</td>
</tr>
<tr>
<td>Engine Guard Clearance</td>
<td>1057 mm (3 ft 6 in)</td>
</tr>
<tr>
<td>Overall Canopy Width</td>
<td>6747 mm (22 ft 1 in)</td>
</tr>
<tr>
<td>Outside Body Width</td>
<td>5894 mm (19 ft 4 in)</td>
</tr>
<tr>
<td>Inside Body Width</td>
<td>5510 mm (18 ft 1 in)</td>
</tr>
<tr>
<td>Front Canopy Height</td>
<td>5679 mm (18 ft 7 in)</td>
</tr>
<tr>
<td>Rear Axle Clearance</td>
<td>1080 mm (3 ft 7 in)</td>
</tr>
<tr>
<td>Centerline Rear Dual Tire Width</td>
<td>4285 mm (14 ft 1 in)</td>
</tr>
<tr>
<td>Overall Tire Width</td>
<td>6277 mm (20 ft 7 in)</td>
</tr>
</tbody>
</table>

Note: Standard Dual Slope Body and Standard Body Mounting Group (mirrors) shown.
To determine retarding performance: Add lengths of all downhill segments and, using this total, refer to proper retarding chart. Read from gross weight down to the percent effective grade. Effective grade equals actual % grade minus 1% for each 10 kg/t (20 lb/ton) of rolling resistance. From this weight-effective grade point, read horizontally to the curve with the highest obtainable gear, then down to maximum descent speed brakes can properly handle without exceeding cooling capacity. The following charts are based on these conditions: 32° C (90° F) ambient temperature, at sea level, with 33.00-R51 tires.

**NOTE:** Select the proper gear to maintain engine rpm at the highest possible level, without overspeeding the engine. If cooling oil overheats, reduce ground speed to allow transmission to shift to the next lower speed range.

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**Typical Field Empty Weight**

**Gross Machine Operating Weight**

249,476 kg (550,000 lb)

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**Gross Weight**

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**Continuous Grade Length**

*at sea level

E – Empty

L – Loaded
785D Off-Highway Truck Specifications

Retarding Performance

- Typical Field Empty Weight
- Gross Machine Operating Weight
  249 476 kg (550,000 lb)

Gross Weight

**EFFECTIVE GRADE**
(Grade minus Rolling Resistance)

**SPEED**

Grade Distance — 450 m (1,500 ft.)*

*at sea level

E – Empty
L – Loaded

Gross Weight

**EFFECTIVE GRADE**
(Grade minus Rolling Resistance)

**SPEED**

Grade Distance — 600 m (2,000 ft.)*

*at sea level
To determine gradeability performance: Read from gross weight down to the percent of total resistance. Total resistance equals actual percent grade plus 1% for each 10 kg/t (20 lb/ton) of rolling resistance. From this weight-resistance point, read horizontally to the curve with the highest obtainable gear, then down to maximum speed. Usable rimpull will depend upon traction available and weight on drive wheels.

*at sea level

* at sea level
785D Off-Highway Truck Standard Equipment

Standard equipment may vary. Consult your Caterpillar dealer for details.

**ELECTRICAL**
- Alarm, Back-up
- Alternator (105 A)
- Batteries, 93Ah, Low-maintenance, 12V (2)
- Converter, 12V electrical
- Electrical System, 24V, 15A
- Lighting System
  - Back-up and Hazard Lights
  - Directional Signals (front and rear LED)
  - Headlights, with Dimmer
  - LH Ladder Light and Service Deck Lights
  - Stop and Tail Lights (LED)
  - Engine Compartment

**OPERATOR ENVIRONMENT**
- Air Conditioner
- Ashtray/cigarette lighter
- Coat hook
- Diagnostic connection port
- Dome courtesy light
- Entertainment radio ready
  - 5 amp converter
- Speakers
- Antenna
- Wiring harness
- Gauges/Indicators
  - Air cleaner service indicator
  - Quad gauge panel
  - Air pressure
  - Brake oil temperature
  - Engine coolant temperature
  - Fuel level
  - Electric engine control fault indicator
  - Electric hour meter/tachometer
  - Speedometer
  - Tachometer
  - Transmission gear indicator
  - VIMS message center with universal gauge
  - VIMS keypad
- Heater/defroster
- Horn

**POWER TRAIN**
- Caterpillar 3512C HD-EUI diesel engine
  - Air Cleaner with PreCleaner (2)
  - Engine Shutdown
  - Ether starting aid
  - Air to air aftercooler (ATAAC)
  - Elevated low idle control
  - Auto starter protection
  - Multi-point oil pressure sensing
  - Antifreeze, extended life coolant
  - 35° C (~30° F)
- Braking System
  - Brake release motor (towing)
  - Oil-cooled, Multiple-disc (front and rear), (service, retarding, parking, secondary)
  - Automatic retarder control
  - Engine overspeed protection
  - Extended life brake disc
- Transmission
  - 6-speed automatic powershift with electric control (TCC)
  - Body-up shift inhibitor
  - Controlled throttle shifting
  - Directional shift management
  - Downshift/reverse shift inhibitor
  - Individual clutch modulation
  - Neutral coast inhibitor/start switch
  - Body-up reverse neutralizer
  - Programmable top gear
  - Lock-up torque convertor

**OTHER STANDARD EQUIPMENT**
- Air Line Dryer (2)
- Body Mounting Group
- Auto lubrication system (Lincoln)
- Dumping, Auxiliary Quick Connect for “Buddy Dumping”
- Steering, Auxiliary Quick Connect for Towing
- Continuous rear axle filtration
- Diagonal stairway, 600 mm (24 in)
- Driveline Operator Safety Guard
- Fast-fill Fuel System (Wiggins)
- VIMS Dataport
- Battery Disconnect
- High speed crankcase oil change (Wiggins)
- Reservoirs (Separate)
  - Brake/converter/hoist
  - Steering
  - Transmission
- S-O-S™ sample ports
- Supplemental steering (automatic)
- Tie Down Eyes
- Tow Hooks, Front
- Traction Control System
- Vandalism Protection Locks
- Vital Information Management System (VIMS) includes:
  - VIMS payload monitor
  - MAX payload and speed manager
Mandatory Equipment

ELECTRICAL
VIMS
• VIMS, English/Spanish
Monitor System
• Payload, indicator lights
• Payload, digital display
Lights
• Lights, front/rear, HID
• Lights, front/rear, Halogen

FUEL LINES AND TANKS
• Tank, fuel, 1893 L (500 gal)
• Tank, fuel, 2271 L (600 gal)

POWER TRAIN
Engine
• Engine, standard arrangement
Radiato
• Radiator, folded core
Fuel filters
• Screen, fuel, primary with lines
• Filter, fuel with separator
Exhaust System
• Exhaust, muffler
• Exhaust, heated body
Fans
• Fan, conventional drive
• Fan, variable speed
Rims
• Rims, 24 × 51
Ground Access
• Ladder, fixed

FRAME
Body Mounting Groups
• Mounting, body, X, MSD, dual

OPERATOR ENVIRONMENT
Seat Options
• Seat, Cat Comfort, 3 pt belt
Companion Seats
• Seat, Cat, air Suspension, companion
• Seat, Cat, non-suspension, companion
Visor
• Visor, flip down, front
• Visor, retractable, front

STARTERS AND BATTERIES
• Air start, vane, Ingersoll
• Air start, turbine, Ingersoll
• Starting, electric, prelube
• Starting, electric
• Air start, turbine, TDI

Optional Equipment

BODIES
• Body, X
• MSD II (Mine Specific Design)
• Dual Slope
• Custom Body Options

BODY EXTENSIONS
• Tail
• Wrap around

LINERS
• Full-length liner
• Tail extension wrap-around

OPERATOR ENVIRONMENT
• Footrest, operator
• Hose, cab clean-out
• Vacuum, cab clean-out

POWER TRAIN
• Pre-lube, engine
• Oil renewal system
• Oil cooler, rear axle

COLD WEATHER
• Starting, Cold Weather

TIRES AND RIMS
Spare rims
• Spare rim, 24 × 51

INFORMATION MANAGEMENT
• Control, Road Analysis (RAC)

SERVICE CENTER
• Service Center, Wiggins

MISCELLANEOUS
• Fire extinguisher, portable
• Hub Odometer, Kilometers
• Hub Odometer, Miles
• Wheel Chocks
• Heater, Diesel fuel