# 3512C

#### **MARINE PROPULSION ENGINE**

| 1835 mhp | (1810 bhp) | 1350 bkW |
|----------|------------|----------|
| 1937 mhp | (1910 bhp) | 1425 bkW |
| 2039 mhp | (2011 bhp) | 1500 bkW |



## CAT®

### COMPLETE SOLUTIONS FOR YOUR MARINE APPLICATION

- Single-source for support and service
- Industry-leading warranty coverage for factory packaged components
- Global dealer network for service in any location

#### **EFFICIENT OPERATION**

- Instrument panel with cold mode start strategy and programmable low idle
- Electronic governing control unit minimizes fuel consumption and monitors engine operating parameters
- Optional alarm and protection system

#### IMPROVED PERFORMANCE AND FUNCTION

- Advanced combustion design uses the optimum configurations and cylinder geometry
- Enhanced control of fuel injection optimized through crank timing

#### **ENVIRONMENTALLY CONSCIOUS**

- Closed crankcase ventilation system and redesigned piston for improved efficiency and lower emissions
- Optimal nozzle geometry and electronic injection control for improved fuel delivery
- EPA Marine Tier 3/IMO Tier II Emissions Compliant

#### **SPECIFICATIONS**

#### V-12, 4-Stroke-Cycle-Diesel

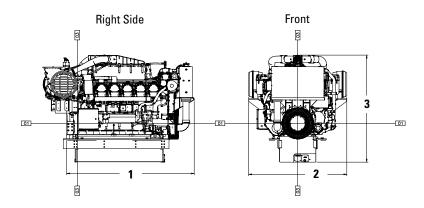
- EPA Marine Tier 3 compliant
- IMO Tier II emissions compliant
- 58.56 L (3574 in³) displacement
- 1600 rpm
- 170 mm (6.69 in) bore x 215 mm (8.46 in) stroke
- Turbocharged-aftercooled aspiration
- Electronically governed A4 ECU
- Heat exchanger or keel cooled
- Refill capacity

  Luba ail quature 612.2 Luba
- Lube oil system: 613.2 L (162 gal)

  1000-hour oil change interval
- Counterclockwise rotation
- SAE No. 00 flywheel and flywheel housing (183 teeth)
- · Engine diagnostic system data link messaging

All new 3500C marine EPA Tier 3 capable engines, including both propulsion and auxiliary units, will be required to use a maximum concentration of 20% glycol mixture in the aftercooler circuit. This restriction applies equally to both heat exchanger cooled and keel cooled configurations (box coolers). In the event that specific project needs require higher levels of freeze protection, (lower freeze temperature), please contact ASC to review the specific engine rating and glycol concentration desired.

#### **DIMENSIONS**



| ENGINE DIMENS                  | SIONS & WEIGH | T         |
|--------------------------------|---------------|-----------|
| (1) Length to Flywheel Housing | 2645.4 mm     | 104.2 in  |
| (2) Width                      | 2036.6 mm     | 80.2 in   |
| (3) Height                     | 2222.6 mm     | 87.5 in   |
| Weight, Net Dry (approx)       | 7488 kg       | 16,508 lb |

Note: Do not use these dimensions for installation design. See general dimension drawings for detail (Drawing #420-1879). For complete information, please refer to the Marine Spec Sheet Wizard.





#### **MARINE ENGINE PERFORMANCE**

#### **Max Power**

|      | A Rating |      |      |          |      | B Rating |      |          |      | C Rating |      |          |  |
|------|----------|------|------|----------|------|----------|------|----------|------|----------|------|----------|--|
| rpm  | bhp      | g/hr | bkW  | g/bkW-hr | bhp  | g/hr     | bkW  | g/bkW-hr | bhp  | g/hr     | bkW  | g/bkW-hr |  |
| 1600 | 1810     | 88.7 | 1350 | 208.6    | 1911 | 93.5     | 1425 | 208.5    | 2012 | 98.6     | 1500 | 208.8    |  |
| 1300 | 1726     | 82.3 | 1287 | 203.1    | 1726 | 82.3     | 1287 | 203.1    | 1726 | 82.3     | 1287 | 203.1    |  |
| 1100 | 1609     | 74.4 | 1200 | 196.9    | 1609 | 74.4     | 1200 | 196.9    | 1609 | 74.4     | 1200 | 196.9    |  |
| 900  | 821      | 40.0 | 612  | 207.6    | 821  | 40.0     | 612  | 207.6    | 821  | 40.0     | 612  | 207.6    |  |
| 700  | 485      | 25.8 | 362  | 226.1    | 485  | 25.8     | 362  | 226.1    | 485  | 25.8     | 362  | 226.1    |  |
| 650  | 409      | 21.4 | 305  | 222.4    | 409  | 21.4     | 305  | 222.4    | 409  | 21.4     | 305  | 222.4    |  |

#### **Prop Demand**

|      | A Rating |      |      |          |      | B Rating |      |          |      | C Rating |      |          |  |
|------|----------|------|------|----------|------|----------|------|----------|------|----------|------|----------|--|
| rpm  | bhp      | g/hr | bkW  | g/bkW-hr | bhp  | g/hr     | bkW  | g/bkW-hr | bhp  | g/hr     | bkW  | g/bkW-hr |  |
| 1600 | 1810     | 88.7 | 1350 | 208.6    | 1911 | 93.5     | 1425 | 208.5    | 2012 | 98.6     | 1500 | 208.8    |  |
| 1300 | 971      | 49.9 | 724  | 218.9    | 1025 | 52.7     | 764  | 219.0    | 1080 | 55.0     | 805  | 217.2    |  |
| 1100 | 589      | 29.1 | 439  | 210.6    | 621  | 30.5     | 463  | 209.5    | 653  | 32.0     | 487  | 208.4    |  |
| 900  | 322      | 16.2 | 240  | 213.9    | 341  | 17.0     | 254  | 212.9    | 358  | 17.8     | 267  | 212.0    |  |
| 700  | 152      | 8.2  | 113  | 229.2    | 160  | 8.5      | 119  | 227.0    | 169  | 8.9      | 126  | 224.9    |  |
| 650  | 122      | 6.7  | 91   | 235.6    | 129  | 7.0      | 96   | 233.1    | 135  | 7.3      | 101  | 231.0    |  |

#### STANDARD ENGINE EQUIPMENT

- Corrosion-resistant aftercooler core
- Dual A4 engine control modules w/electronic unit injector fuel system
- Dual turbochargers with water-cooled bearings and heat shields
- Vibration damper and guard
- Closed crankcase ventilation system
- Thermostats and housing
- Electronically cooled unit injectors
- Engine oil cooler and oil filler
- Auxiliary fresh water pump
- Gear-driven, centrifugal jacket water pump
- Oil filter, oil level gauge, and oil pump

#### **OPTIONAL ATTACHMENTS**

- Plate-type heat exchanger
- Special appearance packages with chrome cover
- Marine society certifications
- Power takeoff
- Shutoff and alarm contactors
- SOLAS compliant fuel connections with spill shield
- Instrument panel with color Marine Power Display (MPD)
- Mounting rails
- Sea water pump
- See Marine Price List for additional attachments

#### RATING DEFINITIONS AND CONDITIONS

#### A Rating (Unrestricted Continuous)

Typical applications: For vessels operating at rated load and rated speed up to 100% of the time without interruption or load cycling (80% to 100% load factor). Typical applications could include but are not limited to vessels such as freighters, tugboats, bottom trawlers, or deep river tugboats. Typical operation ranges from 5000 to 8000 hours per year.

#### B Rating (Heavy Duty)

Typical applications: For vessels operating at rated load and rated speed up to 80% of the time, or 10 hours out of 12, with some load cycling (40% to 80% load factor). Typical applications could

include but are not limited to vessels such as mid-water trawlers, purse seiner, crew and supply boats, ferries, or towboats. Typical operation ranges from 3000 to 5000 hours per year.

#### C Rating (Maximum Continuous)

Typical applications: For vessels operating at rated load and rated speed up to 50% of the time, or 6 hours out of 12, with cyclical load and speed (20% to 80% load factor). Typical applications could include but are not limited to vessels such as ferries, harbor tugs, fishing boats, offshore service boats, displacement hull yachts, or short trip coastal freighters. Typical operation ranges from 2000 to 4000 hours per year.

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