992K







Model	992K	
Serial Number Prefix	880	
Engine		
Engine Model	Cat [®] C32 ACERT™	
Emissions	U.S. EPA Tier 4 Final	
Gross Power***	671 kW	900 hp
Net Power***	607 kW	814 hp
Buckets		
Bucket Capacities	10.7-12.3 m ³	14-16 yd ³
Operating Specifications		
Rated Payload Standard Lift	21.7 tonnes	24 tons
Rated Payload High Lift	19.1 tonnes	21 tons
Operating Weight Standard Lift*	99 831 kg	220,089 lb
Operating Weight High Lift**	100 628 kg	221,847 lb

^{**}Specification with 10.7 m³ (14 yd³) bucket (P/N 305-5790)

***Engine power ratings for machine with Standard Ambient cooling package.

Model	992K	
Serial Number Prefix	ZMX	
Engine		
Engine Model	Cat [®] C32 ACERT™	
Emissions	U.S. EPA Tier 2 (Equivalent)	
Gross Power	676 kW	907 hp
Net Power	607 kW	814 hp
Buckets		
Bucket Capacities	10.7-12.3 m ³	14-16 yd ³
Operating Specifications		
Rated Payload Standard Lift	21.7 tonnes	24 tons
Rated Payload High Lift	19.1 tonnes	21 tons
Operating Weight Standard Lift*	99 275 kg	218,864 lb
Operating Weight High Lift**	100 072 kg	220,621 lb
Rated Payload Standard Lift Rated Payload High Lift Operating Weight Standard Lift*	19.1 tonnes 99 275 kg	21 tons 218,864 lb

992K Features

Safety

The 992K offers world class safety to those operating the machine, those working around it and on it.

Productivity

Designed for quick response to operator input, the 992K excels at face loading, truck loading and load and carry applications.

Reliable Performance

The 992K is constructed of proven designs, all integrated to provide you with a reliable loader.

Operator Comfort

The 992K offers an ergonomically designed cab with adjustable controls and excellent visibility to the job site.

Simplified Service

Conveniently grouped service centers make short work of maintenance. VIMS™ and Cat Product Link keep you informed and up-to-date on machine health.

Sustainability

The 992K is designed to use fuel wisely and incorporates emissions and sound reduction technologies.

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Caterpillar first introduced the 992 in 1968. This large wheel loader has been a global leader ever since, building a reputation as a face loader that's both safe to operate, productive and durable. With the introduction of the K Series, we've enhanced the operator's experience and the safety of those working on and around the machine.

With both standard and high lift configurations, this machine will pass match with fleets of 775 and 777 trucks. If your operations revolve around the 992 as a loading tool, you'll find everything that's important to your business in the 992K; safety, productivity, cost control and comfort for your people.

Reliability

Proven designs and components ensure multiple life cycles

Linkage and Frames

We combine 40+ years of design and field experience – as well as new validation technologies – to ensure 992K frames, castings, welds and fabrications are the best in the industry. Our unique box section rear and front frame designs combine plates and castings to manage torsion loads and provide longer lasting alignment for hitch and pin life. Sleeve bearing pins in the linkage are more predictable in their wear and limit daily greasing. For load and carry applications, optional Ride Control further reduces shock loads to the frame while giving the operator a much smoother ride.

Cat C32 Engine

The 992K retains the durability and reliability of the proven Cat C32 diesel with ACERTTM Technology. Like all Cat machines, this engine has been completely integrated into all machine systems resulting in power curves, fuel maps and ratings that are unique to this machine and applications. The solid foundation of this engine starts from our legendary foundries delivering the highest quality engine block. The mechanically actuated, electronically controlled unit injection (MEUITM) ensures that fuel is metered out in optimal quantities for both power and efficiency.

Cat Planetary Powershift Transmission

Nobody builds a better transmission than Caterpillar for earthmoving applications. Everything from gear geometry, heat treatment and metallurgy are Caterpillar design controlled, including the electronics that allow it to integrate with the C32 engine and Impeller Clutch Torque Converter of the 992K. The Cat Planetary Powershift Transmission in the 992K offers three forward and three reverse speeds. The planetary gear group is common with the 993K and 994F large wheel loaders.



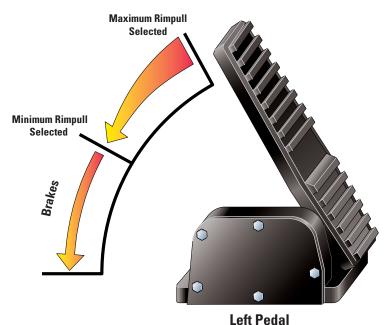




Productivity

Delivering optimum performance for your application





 992K Pass Match

 775
 777

 65 tonnes (70 tons)
 91 tonnes (100 tons)

 3 Pass
 4-5 Pass

Positive Flow Control Hydraulics

The 992K Positive Flow Control (PFC) Hydraulic System is setting a new standard for hydraulic response, performance and efficiency. The implement system is equipped with two electronically controlled, fully variable piston pumps for fast, productive cycles. PFC has concurrent pump and valve control. By optimizing pump control, hydraulic oil flow is proportionate to implement lever stroke.

Benefits:

- Lowered fuel consumption by up to five percent
- Improved hydraulic response, giving the operator better feel and control of the bucket
- Improved power efficiency and lower system heat

Impeller Clutch Torque Converter (ICTC)/ Rimpull Control System

ICTC maintains hydraulic balance while digging and loading, enabling the operator to finely modulate rimpull by depressing the left pedal, thus reducing the impeller clutch pressure. The further the pedal is depressed, the more the impeller clutch pressure is reduced.

Matched Systems

An efficient loading/hauling system starts with a perfect match. The 992K is matched to the 775 and 777 Cat Trucks providing full truck payloads with minimum loading time. This loading/hauling system will maximize volume of material moved at the lowest operating cost per ton.



Operator Comfort

Leading the industry in design and ergonomics

The 992K sets a new benchmark in operator comfort for this size class with a completely new cab.

The new cab interior has been increased giving operators plenty of room for long work shifts. Operators will appreciate this increased room when the standard trainer seat is occupied.

As the benchmark for operator comfort the 992K does not compromise on safety. Standard 76 mm (3 in) wide retractable seat belts for an operator and trainer provide comfort while keeping both occupants safe. Conversations between them will be easier with a more quiet cab while automatic temperature controls ensure they do this in complete climate comfort. Vibrations are kept to a minimum with Cat Comfort seat with air suspension and viscous cab mounts. Operators will appreciate improved air quality with a pressurized cab and filtered air.

Operators can set automatic bucket heights for easier truck loading or feeding a crusher. The implement controls are finger tip controlled and low effort.

Technology Solutions

Electronic Systems Integration enables the 992K achieve greater productivity





The 992K electronic systems have been completely integrated to function as one machine. This integration creates a smart machine and more informed operator maximizing the productivity of both.

VIMS 3G

Now utilizing the Advisor Display, Vital Information Management System (VIMS 3G) has been improved providing more user friendly interfaces and additional machine data logging. Since 1990 VIMS has been enabling our customers and operators to perform at their best and ensure maximum uptime for our machines using meaningful data.

Operator Profile

Up to 10 separate operator profiles can be stored through Advisor. Screen layouts and machine settings can instantly be recalled providing a quick and consistent setup between operators.

Payload Control System

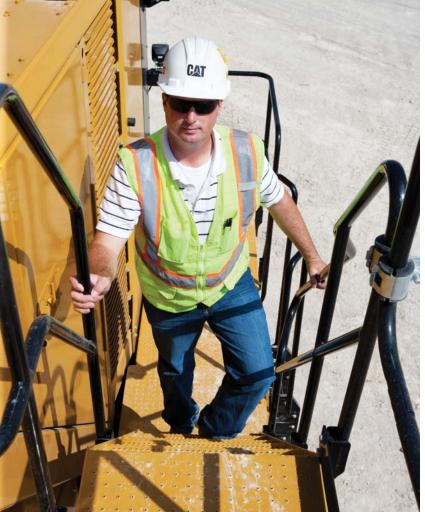
Payload Control System 3.0 is standard on the 992K providing owners and operators the ability to manage truck payloads and produce accurate records of material movement. This system is designed for on the go weighing. Up to 1,000 trucks can store 25 different materials for comprehensive record accuracy of job site performance.

Automatic Kickout

Operators can easily set the dump height, return to dig/carry or bucket angle from the comfort of the cab. Standard, in-cab programmable kickouts are located in the upper left panel. This feature provides more flexibility and improved productivity when the job requires load and dump target heights.

Cat Product Link

Cat® Product Link enables convenient, remote monitoring of equipment. Get usable information to keep jobs on schedule, maintain machine health and reduce fleet owning and operating costs.







Safety

Safety is always our first priority

We are constantly improving our products in an effort to provide a safe work environment for the operator and those who work on your job site. Here are just a few of the safety features found on the 992K.

- Wider stairs with improved stair angles increase safety for operators getting on and off the 992K.
- Walkways offer non-skid surfaces and integrated lock out/tag out points are designed into the service areas.
- Windshield cleaning platforms provide safe and convenient access for the operator.
- Extensive glass in the cab and optional heated mirrors extend visibility. An object detection system (rearview camera and radar) or rearview camera option increases operator awareness around the machine.
- A backup alarm is standard, and operators receive three levels of warning when the machine requires attention.
- Available HID lights provide excellent workspace visibility.
- An operator trainer seat allows your seasoned professionals to guide new operators. 76 mm (3 in) wide safety belts are standard on both seats.
- External roll over and falling object protection (ROPS/FOPS).

Service Made Simple

Organized to reduce your costs



The 992K is organized into individual service centers. Combined with the diagnostics available through VIMS, Product Link and Electronic Technician, servicing the 992K can be simple and efficient.

1 Diagnostic and Fluids Service Center

- Power on switch
- Electronic Technician "ET" Com-II port
- Ground level
- Radiator fill port
- Implement fill port
- Steering tank fill port
- Transmission fill port
- Engine oil fill port
- Autolube fill port
- Keypad for machine fluid indicators
- Messenger Display

2 Hydraulic Service Center

- Hydraulic pilot filters
- Hydraulic pumps
- Hydraulic case drain filters

3 Electrical Lockout Area (left side bumper)

- Auxiliary emergency shutdown switch
- Stairway light switch
- · Starter lockout switch
- Transmission lockout switch

4 Remote Diagnostic Pressure Ports Front Frame

- Lift and lower circuit
- Dump and rackback circuit
- Right and center implement pump relief pressures
- Ride control (optional)
- Pilot supply
- Manual lower valve

5 Remote Diagnostic Pressure Ports Rear Frame

- Steering left
- Steering right
- Steering pump discharge
- Fan drive
- Brake accumulator front and rear
- Impeller clutch
- Lock-up clutch (if equipped)
- Transmission lube
- Brake pump discharge
- Axle oil cooler motor supply
- Axle oil cooler pump front and rear
- Service brakes front and rear

6 Electrical Service Area

- Breakers
- ECMs
- Fuse

7 Engine Filter Service Area

- Primary fuel filter
- Engine oil filters
- Water separator
- Air filters
- Secondary fuel filter
- Tertiary fuel filter



Quality

The key to a better built machine

Caterpillar's commitment to quality is profound. We design to a higher standard so that your business can prosper.

- All of our parts are subject to quality and conformance checks. We collaborate with suppliers early in the design phase for their knowledge and manufacturing experience.
- New designs undergo Finite Element Analysis telling us where stresses congregate under loads typical of the machine's application. New castings are virtually monitored to evaluate fill quality and temperature exchange.
- A shake table simulates thousands of hours of use in days allowing engineers to validate durability. Further analysis on airflow, ergonomics, performance, and ISO standard compliance are performed on prototype and field follow machines.
- Further tests are performed by operators and technicians for comfort, ergonomics and serviceability either in 3D virtual environments or on the iron.
- You should know that all new product introductions at Caterpillar are guided by your voice and input,
 the voice of our dealer organization and their mechanics, and on our ability to physically manufacture
 a new design. These are just some of the criteria that make Cat products leaders in the industry, and
 help us ensure long life, reliable machines for your business.





Sustainability

Protecting the Environment

Our commitment to you, your business and future generations is as strong as the machines we build.

Our effort to build machines that live longer, use fewer resources, and produce fewer emissions is only the start. Our plants, like the Aurora facility where the 992K is built, are conserving precious energy and resources with solar power, roof top gardens, and comprehensive recycle programs.

Sustainability is profitable. Our cleaner environment helps us control quality on the assembly line and build better products. It reduces our energy demand and our output to the landfill.

We can similarly help your business with machines that lead the industry in balancing fuel use with productivity demands. Each generation of Cat product produces less emissions than the last, helping reduce the carbon foot print of your fleet. In fact, the 992K (Prefix 880) now meets strict U.S. EPA Tier 4 Final emissions.

Tier 4 Final Emission*

For customers that are located in regions with Tier 4 Final Emissions requirements, Caterpillar has developed a reliable U.S. EPA Tier 4 Final solution which requires no operator input. Utilizing ultra-low sulfur diesel fuel, two primary solutions are used on the C32 engine platform to meet these emissions.

Diesel Oxidation Catalyst

The C32 Tier 4 Final engine features an after-treatment package that combines a Diesel Oxidation Catalyst (DOC) and muffler into a single unit, per exhaust bank, and is mounted on the top of the engine. The DOC uses a chemical process to transform hydrocarbons and carbon monoxide into water and carbon dioxide as they flow through the components. It requires no maintenance and is designed to last the entire life of the engine.

Cat NOx Reduction System

The Cat NOx Reduction System uses cooled exhaust gas to reduce combustion temperatures and prevent NOx formation. This is accomplished by diverting a portion of the exhaust gas through dedicated coolers before being mixed with fresh air and re-entering the engine intake. Combustion air is diluted with inert gas, which lowers the combustion temperature, resulting in reduced NOx.

*All non road U.S. EPA Tier 4, European Union (EU) Stage IIIB and IV, and Japan (MLIT) Step 4 diesel engines are required to use only Ultra Low Sulfur Diesel (ULSD) fuels containing 15 ppm (mg/kg) sulfur or less. Biodiesel blends up to B20 are acceptable when blended with 15 ppm (mg/kg) sulfur or less ULSD and when the biodiesel feedstock meets ASTM D7467 specifications. Cat® DEO-ULSTM or oils that meet the Cat ECF-3, API CJ-4, and ACEA E9 specifications are required.

Buckets

Options to reduce your cost per ton

Selecting the right bucket will dictate the productivity of your loader. The process of selection starts with knowing the density of the material you load. From there, you can select the size and appropriate protection strategies that will suit the rated payload targets of your machine. With a large selection of ground engaging tools, your Cat dealer can help you build a bucket that best suits your application. Custom buckets are an option, however many 992K customers will choose one of the following:

Heavy Duty Rock Bucket

Applications: Face loading tightly compacted pit materials. Moderate abrasion factors and high impact loads are suitable for this bucket.

High Abrasion Rock Bucket

Applications: Face loading iron ore. High abrasion and moderate impact loads are suitable for this bucket. A smooth floor is also desirable.

Note: Some applications can be very abrasive. Keep in mind that additional bucket protection can affect the performance of the machine such as higher horsepower loads, higher fuel consumption and affect productivity. With this in mind, it is important that you do not over protect the bucket and replaceable components of the bucket.





1) High Abrasion Rock Bucket

992K – S	Standard	Up to specified densit	y for 100% fill factor
Bucket Volume		Material Density	
m³	yd³	kg/m³	lb/yd³
12.3	16	1780	3,000
11.5	15	1890	3,200
10.7	14	2030	3,430

992K – I	ligh Lift	Up to specified densit	y for 100% fill factor
Bucket	Volume	Materia	Density
m³	yd³	kg/m³	lb/yd³
12.3	16	1560	2,630
11.5	15	1660	2,800
10.7	14	1780	3,000

992K Dump Clearance	Std	HL
12.8 m (14 yd) with teeth @ 45	4622 mm (15'2")	5232 mm (17'2")
13.7 m (15 yd) with teeth @ 45	4546 mm (14'11")	5156 mm (16'11")
14.6 m (16 yd) with teeth @ 45	4495 mm (14'9")	5105 mm (16'9")



Bucket Ground Engaging Tools

Protect your investment

You can't buy a better performing or longer lasting tip than Cat K Series ground engaging tools. Short of a missing operator, nothing affects the productivity of your loader more, so consult your Cat dealer if your current system isn't living up to expectations. When worn beyond use by such materials as iron ore, K Series are easy to change out - no hammer required. A full list of Cat GET can be found on http://www.Cat.com/get.

Typical 992K Ground Engaging Tools include:

Adapters and Tips: Heavy Penetration – Heavy Abrasion – Penetration

Side Bar Protectors

Base Edges

Bucket Wings

Adapters and Tips: 1) Heavy Penetration 2) Heavy Abrasion 3) Penetration 4) Side Bar Protectors

5) Base Edges

6) Bucket Wings

Engine (Tier 4)		
Engine Model	Cat® C32 ACERT™	with Technology
Emissions	U.S. EPA	Tier 4
Gross Power – SAE J1995	676 kW	907 hp
Net Power	607 kW	814 hp
Bore	145 mm	5.7 in
Stroke	162 mm	6.4 in
Displacement	32.1 L	8.5 gal

- These ratings apply at 1,750 rpm when tested under the specified standard conditions.
- Rating for net power advertised is based on power available when the engine is equipped with alternator, air cleaner, muffler, and on-demand hydraulic fan drive at maximum fan speed.

Engine (Tier 2)

Engine Model	Cat® C32 ACERT™	with Technology
Emissions	U.S. EPA Equivalen	
Gross Power – SAE J1995	676 kW	907 hp
Net Power	607 kW	814 hp
Bore	145 mm	5.7 in
Stroke	162 mm	6.4 in
Displacement	32.1 L	8.5 gal

- These ratings apply at 1,750 rpm when tested under the specified standard conditions.
- Rating for net power advertised is based on power available when the engine is equipped with alternator, air cleaner, muffler, and on-demand hydraulic fan drive at maximum fan speed.

Weights (Tier 4)

Operating Weight – 99 831 kg 220,089 lb Standard Lift* Operating Weight – 100 628 kg 221,847 lb

High Lift**

*With 11.5 m³ (15 yd³) bucket (P/N 305-5720) **With 10.7 m³ (14 yd³) bucket (P/N 305-5790)

Weights (Tier 2)

Operating Weight – 99 275 kg 218,864 lb Standard Lift*

Operating Weight – 100 072 kg 220,621 lb High Lift**

*With 11.5 m³ (15 yd³) bucket (P/N 305-5720) **With 10.7 m³ (14 yd³) bucket (P/N 305-5790)

Buckets

Bucket Capacities 10.7- 14-16 yd³ 12.3 m³

Operating Specifications – Standard Lift* (Tier 4)

Breakout Force	55 991 kg	123,439 lb
Static Tipping Load,	55 343 kg	122,010 lb
at 35° articulation		

*With 11.5 m³ (15 yd³) bucket (P/N 305-5720)

Operating Specifications – Standard Lift* (Tier 2)

Breakout Force	55 991 kg	123,439 lb
Static Tipping Load,	55 022 kg	121,302 lb
at 35° articulation		

*With 11.5 m³ (15 yd³) bucket (P/N 305-5720)

Operating Specifications – High Lift* (Tier 4)

Breakout Force	57 975 kg	127,813 lb
Static Tipping Load	52 054 kg	114,760 lb
at 35° articulation		

*With 10.7 m³ (14 yd³) bucket (P/N 305-5790)

Operating Specifications – High Lift* (Tier 2)

Breakout Force	57 975 kg	127,813 lb
Static Tipping Load	51 757 kg	114,105 lb
at 35° articulation		

*With 10.7 m³ (14 yd³) bucket (P/N 305-5790)

Transmission Converter Drive -6.9 km/h 4.3 mph Forward 1 Converter Drive -11.9 km/h 7.4 mph Forward 2 Converter Drive -20.3 km/h 12.6 mph Forward 3 Converter Drive -7.6 km/h 4.7 mph Reverse 1 Converter Drive -13.1 km/h 8.1 mph Reverse 2 Converter Drive -22.2 km/h 13.8 mph Reverse 3 Direct Drive -Lock-up Disabled Forward 1 Direct Drive -12.9 km/h 8.0 mph Forward 2 Direct Drive -22.8 km/h 14.2 mph Forward 3 Direct Drive -7.9 km/h 4.9 mph Reverse 1 Direct Drive -14.2 km/h 8.8 mph Reverse 2 Direct Drive -24.8 km/h 15.4 mph Reverse 3

• With 45/65-45 L-5 46 Ply Tires

Loader Hydraulic System					
Relief Valve Setting	31 000 kPa	4,500 psi			
Lift Cylinders, Double Acting: Bore	279.4 mm	11 in			
Stroke	1148 mm	45.2 in			
Tilt Cylinder, Double Acting: Bore	266.7 mm	10.5 in			
Stroke	2055 mm	80.9 in			

• Pumps (2), fully variable E/H displacement control – 250 cc

Hudraulia Cuala Tima

Hydraulic Cycle	limes
Raise*	9.4 seconds
Dump*	1.8 seconds
Lower Float Down (Empty)	3.7 seconds
Total Hydraulic Cycle Time	14.9 seconds
*With rated load	

Brakes	
Brakes	Meets SAE J1473, OCT90 and
	ISO 3450:1992

Tires

Tires	Choose from a variety
	of tires to match your
	application.

- Choice of:
 45/65-R45, L-4 1 STAR Michelin
 45/65-R45, L-5 1 STAR Michelin
 45/65-R45, L-5 58 PR Goodyear
 45/65-R45, L-5 58 PR Bridgestone
 1150/65-R45, RL-5K 2 STAR Goodyear
- NOTE: In certain applications (such as load and carry) the loader's productive capabilities might exceed the tires' tonnes-km/h (ton-mph) capabilities. Caterpillar recommends that you consult a tire supplier to evaluate all conditions before selecting a tire model.

Cab	
ROPS/FOPS	Meets SAE and
	ISO standards

- ROPS meets SAE J1040 APR88 and ISO 3471:1994 criteria.
- Falling Objects Protective Structure (FOPS) meets SAE J231 JAN81 and ISO 3449:1992 Level II criteria.
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/windows open) for extended periods or in noisy environments.

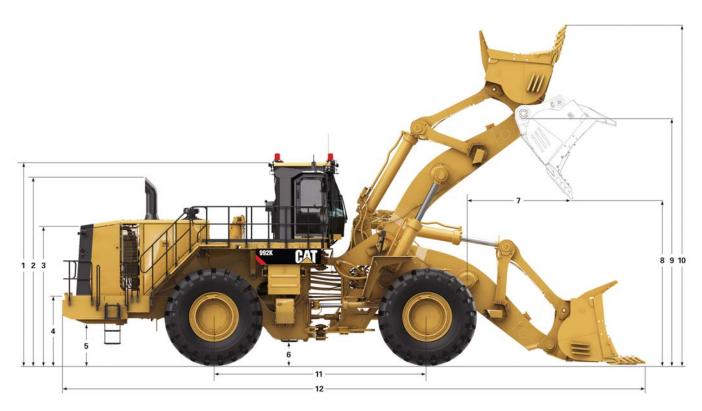
Sound Performance

- The operator sound pressure level is 70 dB(A), measured according to the test procedures and conditions specified in ISO 6396:2008 for the standard machine configuration. The measurement was conducted at 70 percent of the maximum engine cooling fan speed.
- Hearing protection may be needed when the machine is operated with a cab that is not properly maintained or when the doors or windows are open for extended periods or in a noisy environment.
- The machine sound power level is 116 dB(A), measured according to the test procedures and conditions specified in ISO 6395:2008 for the standard machine configuration. The measurement was conducted at 70 percent of the maximum engine cooling fan speed.
- The machine sound power level is 113 dB(A), measured according to the test procedures and conditions specified in ISO 6395:2008 for the sound suppressed machine configuration. The measurement was conducted at 70 percent of the maximum engine cooling fan speed.

Service Refill Capacities						
Fuel Tank – Standard	1562 L	413 gal				
Cooling System	290 L	77 gal				
Crankcase	120 L	32 gal				
Transmission	169 L	45 gal				
Differentials and Final Drives – Front	360 L	95 gal				
Differentials and Final Drives – Rear	345 L	91 gal				
Hydraulic Tank						
Implement	326 L	86 gal				
Steering/Brake	159 L	42 gal				
Windshield Washer Fluid	18.6 L	4.9 gal				

Dimensions

All dimensions are approximate.



		992K* Standard Lift 45/65-45 58		Lift*** 5 58
1 Height to top of ROPS	5678 mm	5678 mm 18'7"		18'7"
2 Height to top of stack	5248 mm	17'2"	5248 mm	17'2"
3 Height to top of hood	4043 mm	13'4"	4043 mm	13'4"
4 Height to top of bumper	1830 mm	6'0"	1830 mm	6'0"
5 Bumper clearance	1176 mm	3'11"	1176 mm	3'11"
6 Ground clearance**	682 mm	2'2"	682 mm	2'2"
7 Reach at 50° (Std) 45° (HL) dump (tooth tip)	2118 mm	6'11"	2092 mm	6'9"
8 Clearance at 50° (Std) 45° dump (HL) dump (tooth tip)	4480 mm	14'8"	4574 mm	15'1"
9 Bucket pin height at full lift	6927 mm	22'8"	7544 mm	24'7"
10 Maximum overall height – bucket raised	9313 mm	30'6"	10 109 mm	33'1"
11 Wheel base	5890 mm	19'4"	5890 mm	19'4"
12 Maximum overall length	15 736 mm	52'0"	16 095 mm	52'8"

^{*}Dimensions are based on the 45/65-45 58 Tire (Free State).

^{**}Measured to lowest point in hitch area.

^{***}High Lift clearances are for High Abrasion Rock Bucket.

992K Specifications

Operation/Bucket Specifications – Standard Lift (Tier 4)

		992K STD Tires: 45/65-45 L-5 58 Ply Part No. SLR: 1308 mm (4'4")			
Bucket Type		Rock	Rock	Rock	
Ground Engaging Tools		Teeth & Segments	Teeth & Segments	Teeth & Segments	
Cutting Edge Type		Spade	Spade	Spade	
Bucket Part No. (Group Level)		305-5790	305-5720	294-8980	
Struck Capacity – ISO	m^3 (yd ³)	8.9 (11.6)	9.5 (12.4)	10.2 (13.3)	
Heaped Capacity – ISO	m^3 (yd ³)	10.7 (14)	11.5 (15)	12.3 (16)	
Clearance at 45° Dump					
Bare	mm (ft/in)	4849 (15'11")	4785 (15'8")	4741 (15'7")	
Teeth	mm (ft/in)	4607 (15'1")	4548 (14'11")	4495 (14'9")	
Reach at 45° Dump					
Bare	mm (ft/in)	2092 (6'10")	2149 (7'1")	2194 (7'2")	
Teeth	mm (ft/in)	2326 (7'8")	2378 (7'10")	2427 (8'0")	
Digging Depth (Segment)	mm (in)	196 (8")	201 (8")	201 (8")	
Overall Length – Bucket Level Ground (Teeth)	mm (ft/in)	15 736 (51'8")	15 818 (51'11")	15 890 (52'2")	
Overall Height	mm (ft/in)	9313 (30'7")	9313 (30'7")	9492 (31'2")	
Turning Radius – Corner SAE Carry (Teeth)	mm (ft/in)	11 097 (36'5")	11 121 (36'6")	11 131 (36'6")	
Clearance at 45° Dump and 2.13 m (7 ft 0 in) Height					
Bare	mm (ft/in)	2372 (7'9")	2367 (7'9")	2376 (7'10")	
Teeth	mm (ft/in)	2130 (7'0")	2130 (7'0")	2130 (7'0")	
Reach at 45° Dump and 2.13 m (7 ft 0 in) Height					
Bare	mm (ft/in)	3556 (11'8")	3598 (11'10")	3629 (11'11")	
Teeth	mm (ft/in)	3790 (12'5")	3828 (12'7")	3863 (12'8")	
Full Dump at Maximum Lift	degrees	-50.0	-50.0	-50.0	
Tipping Load at Operating Weight					
Straight	kg (lb)	62 567 (137,936)	61 854 (136,365)	61 551 (135,697)	
Articulated 43°	kg (lb)	52 861 (116,539)	52 182 (115,041)	51 868 (114,349)	
Articulated 35°	kg (lb)	56 033 (123,532)	55 343 (122,010)	55 033 (121,326)	
Tipping Load with Squash at Operating Weight					
Straight	kg (lb)	60 483 (133,343)	59 774 (131,780)	59 434 (131,030)	
Articulated 43°	kg (lb)	49 053 (108,144)	48 383 (106,667)	48 021 (105,868)	
Articulated 35°	kg (lb)	52 625 (116,018)	51 943 (114,515)	51 588 (113,733)	
Breakout Force SAE Rated	kg (lb)	58 459 (128,879)	55 991 (123,439)	54 243 (119,584)	
Operating Weight	kg (lb)	99 438 (219,224)	99 831 (220,091)	100 211 (220,929)	
Weight Distribution at SAE Carry					
Front	kg (lb)	54 994 (121,241)	55 729 (122,862)	56 359 (124,251)	
Rear	kg (lb)	44 444 (97,983)	44 102 (97,229)	43 852 (96,678)	

Operation/Bucket Specifications – Standard Lift (Tier 4)

			992K STD		
		Tires: 45/65-45 L-5 58 Ply			
Bucket Type Rock			Part No. SLR: 1308 mm (4'4")		
Bucket Type			Rock	Rock	
Ground Engaging Tools		Teeth & Segments	Teeth & Segments	Teeth & Segments	
Cutting Edge Type		Spade 307-9440	Spade 294-9010	Spade 307-9450	
Bucket Part No. (Group Level) Struck Capacity – ISO	3 (43)	8.9 (11.6)		8.9 (11.6)	
Heaped Capacity – ISO	m³ (yd³)	10.7 (14)	8.9 (11.6) 10.7 (14)	10.7 (14)	
Clearance at 45° Dump	m³ (yd³)	10.7 (14)	10.7 (14)	10.7 (14)	
_	(Gt/:)	4940 (151111)	4025 (1612!!)	4025 (161211)	
	mm (ft/in)	4849 (15'11")	4935 (16'2")	4935 (16'2")	
Reach at 45° Dump	mm (ft/in)	4612 (15'2")	4699 (15'5")	4699 (15'5")	
•	mm (ft/in)	2002 (6!10!!)	2026 (6!9!!)	2026 (61911)	
	mm (ft/in)	2092 (6'10") 2322 (7'7")	2036 (6'8") 2292 (7'6")	2036 (6'8") 2292 (7'6")	
Digging Depth (Segment)	mm (in)	196 (8")	175 (7")	175 (7")	
	mm (ft/in)	15 729 (51'7")	15 632 (51'3")	15 632 (51'3")	
	mm (ft/in)	9313 (30'7")	9392 (30'10")	9313 (30'7")	
	` /	11 096 (36'5")	` ′	11 085 (36'4")	
Clearance at 45° Dump and 2.13 m (7 ft 0 in) Height	mm (ft/in)	11 090 (30 3)	11 085 (36'4")	11 083 (304)	
. , , ,	mm (ft/in)	2367 (7'9")	2267 (7!0!!)	2267 (7'0")	
	mm (ft/in) mm (ft/in)	2130 (7'0")	2367 (7'9") 2130 (7'0")	2367 (7'9") 2130 (7'0")	
Reach at 45° Dump and 2.13 m (7 ft 0 in) Height	111111 (11/111)	2130 (70)	2130 (70)	2130 (70)	
. , , , ,	mm (ft/in)	3558 (11'8")	3522 (11'7")	3522 (11'7")	
	mm (ft/in)	3787 (12'5")	3777 (12'5")	3777 (12'5")	
Full Dump at Maximum Lift	degrees	-50.0	-50.0	-50.0	
Tipping Load at Operating Weight	degrees	-30.0	-30.0	-50.0	
Straight	kg (lb)	61 086 (134,672)	59 035 (130,150)	60 665 (133,743)	
Articulated 43°	kg (lb)	51 380 (113,275)	49 330 (108,753)	50 959 (112,346)	
Articulated 35°	kg (lb)	54 552 (120,268)	52 502 (115,746)	54 131 (119,339)	
Tipping Load with Squash at Operating Weight	K5 (10)	31 332 (120,200)	32 302 (113,710)	31131(115,555)	
Straight	kg (lb)	59 012 (130,099)	56 960 (125,574)	58 593 (129,175)	
Articulated 43°	kg (lb)	47 587 (104,912)	45 534 (100,385)	47 169 (103,990)	
Articulated 35°	kg (lb)	51 157 (112,782)	49 104 (108,255)	50 738 (111,859)	
Breakout Force SAE Rated	kg (lb)	57 835 (127,504)	59 374 (130,897)	60 210 (132,741)	
Operating Weight	kg (lb)	100 817 (222,265)	102 987 (227,049)	101 193 (223,094)	
Weight Distribution at SAE Carry	1.5 (10)	100 017 (222,203)	102707 (227,017)	131 173 (223,074)	
Front	kg (lb)	57 333 (126,398)	60 822 (134,091)	57 971 (127,804)	
Rear	kg (lb)	43 484 (95,867)	42 165 (92,958)	43 223 (95,289)	

992K Specifications

Operation/Bucket Specifications – High Lift (Tier 4)

		Т	992K HL ires: 45/65-45 L-5 46 P	lv
		Part No. SLR: 1308 mm (4'4")		
Bucket Type		Rock	Rock	Rock
Ground Engaging Tools		Teeth & Segments	Teeth & Segments	Teeth & Segments
Cutting Edge Type		Spade	Spade	Spade
Bucket Part No. (Group Level)		305-5790	305-5720	294-8980
Struck Capacity – ISO	m^3 (yd ³)	8.9 (11.6)	9.5 (12.4)	10.2 (13.3)
Heaped Capacity – ISO	m^3 (yd ³)	10.7 (14)	11.5 (15)	12.3 (16)
Clearance at 45° Dump				
Bare	mm (ft/in)	5466 (17'11")	5402 (17'9")	5358 (17'7")
Teeth	mm (ft/in)	5224 (17'2")	5166 (16'11")	5112 (16'9")
Reach at 45° Dump				
Bare	mm (ft/in)	1960 (6'5")	2016 (6'7")	2061 (6'9")
Teeth	mm (ft/in)	2193 (7'2")	2246 (7'4")	2294 (7'6")
Digging Depth (Segment)	mm (in)	176 (7")	181 (7")	181 (7")
Overall Length – Bucket Level Ground (Teeth)	mm (ft/in)	16 197 (53'2")	16 279 (53'5")	16 351 (53'8")
Overall Height	mm (ft/in)	9930 (32'7")	9930 (32'7")	10 109 (33'2")
Turning Radius – Corner SAE Carry (Teeth)	mm (ft/in)	11 326 (37'2")	11 352 (37'3")	11 363 (37'3")
Clearance at 45° Dump and 2.13 m (7 ft 0 in) Height				
Bare	mm (ft/in)	2372 (7'9")	2367 (7'9")	2376 (7'10")
Teeth	mm (ft/in)	2130 (7'0")	2130 (7'0")	2130 (7'0")
Reach at 45° Dump and 2.13 m (7 ft 0 in) Height				
Bare	mm (ft/in)	3957 (13'0")	4000 (13'1")	4032 (13'3")
Teeth	mm (ft/in)	4190 (13'9")	4230 (13'11")	4265 (14'0")
Full Dump at Maximum Lift	degrees	-45.0	-45.0	-45.0
Tipping Load at Operating Weight				
Straight	kg (lb)	58 333 (128,603)	57 670 (127,140)	57 380 (126,502)
Articulated 43°	kg (lb)	49 006 (108,039)	48 370 (106,638)	48 068 (105,971)
Articulated 35°	kg (lb)	52 054 (114,760)	51 409 (113,338)	51 111 (112,681)
Tipping Load with Squash at Operating Weight				
Straight	kg (lb)	56 533 (124,635)	55 871 (123,175)	55 550 (122,468)
Articulated 43°	kg (lb)	45 573 (100,472)	44 943 (99,083)	44 597 (98,319)
Articulated 35°	kg (lb)	48 997 (108,019)	48 357 (106,609)	48 019 (105,863)
Breakout Force SAE Rated	kg (lb)	57 975 (127,813)	55 521 (122,403)	53 785 (118,576)
Operating Weight	kg (lb)	100 628 (221,847)	101 021 (222,713)	101 401 (223,551)
Weight Distribution at SAE Carry				
Front	kg (lb)	55 908 (123,256)	56 675 (124,947)	57 337 (126,406)
Rear	kg (lb)	44 720 (98,591)	44 346 (97,766)	44 064 (97,145)

Operation/Bucket Specifications – High Lift (Tier 4)

		Т	992K HL ires: 45/65-45 L-5 46 Pl	ly
		Part No. SLR: 1308 mm (4'4")		
Bucket Type		Rock	Rock	Rock
Ground Engaging Tools		Teeth & Segments	Teeth & Segments	Teeth & Segments
Cutting Edge Type		Spade	Spade	Spade
Bucket Part No. (Group Level)		307-9440	294-9010	307-9450
Struck Capacity – ISO	m³ (yd³)	8.9 (11.6)	8.9 (11.6)	8.9 (11.6)
Heaped Capacity – ISO	m^3 (yd ³)	10.7 (14)	10.7 (14)	10.7 (14)
Clearance at 45° Dump				
Bare	mm (ft/in)	5466 (17'11")	5553 (18'3")	5553 (18'3")
Teeth	mm (ft/in)	5229 (17'2")	5316 (17'5")	5316 (17'5")
Reach at 45° Dump				
Bare	mm (ft/in)	1960 (6'5")	1903 (6'3")	1903 (6'3")
Teeth	mm (ft/in)	2189 (7'2")	2159 (7'1")	2159 (7'1")
Digging Depth (Segment)	mm (in)	176 (7")	155 (6")	155 (6")
Overall Length – Bucket Level Ground (Teeth)	mm (ft/in)	16 191 (53'1")	16 095 (52'10")	16 095 (52'10")
Overall Height	mm (ft/in)	9930 (32'7")	10 009 (32'10")	9930 (32'7")
Turning Radius – Corner SAE Carry (Teeth)	mm (ft/in)	11 324 (37'2")	11 313 (37'1")	11 313 (37'1")
Clearance at 45° Dump and 2.13 m (7 ft 0 in) Height				
Bare	mm (ft/in)	2367 (7'9")	2367 (7'9")	2367 (7'9")
Teeth	mm (ft/in)	2130 (7'0")	2130 (7'0")	2130 (7'0")
Reach at 45° Dump and 2.13 m (7 ft 0 in) Height				
Bare	mm (ft/in)	3958 (13'0")	3920 (12'10")	3920 (12'10")
Teeth	mm (ft/in)	4188 (13'9")	4176 (13'8")	4176 (13'8")
Full Dump at Maximum Lift	degrees	-45.0	-45.0	-45.0
Tipping Load at Operating Weight				
Straight	kg (lb)	56 856 (125,346)	54 794 (120,799)	56 438 (124,425)
Articulated 43°	kg (lb)	47 529 (104,782)	45 466 (100,236)	47 111 (103,861)
Articulated 35°	kg (lb)	50 577 (111,503)	48 515 (106,956)	50 159 (110,582)
Tipping Load with Squash at Operating Weight				
Straight	kg (lb)	55 064 (121,395)	53 001 (116,847)	54 648 (120,478)
Articulated 43°	kg (lb)	44 109 (97,244)	42 045 (92,694)	43 694 (96,329)
Articulated 35°	kg (lb)	47 531 (104,788)	45 467 (100,237)	47 115 (103,872)
Breakout Force SAE Rated	kg (lb)	57 351 (126,438)	58 884 (129,817)	59 721 (131,662)
Operating Weight	kg (lb)	102 007 (224,887)	104 177 (229,671)	102 383 (225,716)
Weight Distribution at SAE Carry				
Front	kg (lb)	58 360 (128,662)	62 032 (136,758)	59 032 (130,143)
Rear	kg (lb)	43 647 (96,224)	42 145 (92,913)	43 351 (95,572)

992K Specifications

Operation/Bucket Specifications – Standard Lift (Tier 2)

		992K STD Tires: 45/65-45 L-5 58 Ply Part No. SLR: 1308 mm (4'4")		
Bucket Type		Rock	Rock	Rock
Ground Engaging Tools		Teeth & Segments	Teeth & Segments	Teeth & Segments
Cutting Edge Type		Spade	Spade	Spade
Bucket Part No. (Group Level)		305-5790	305-5720	294-8980
Struck Capacity – ISO	m^3 (yd ³)	8.9 (11.6)	9.5 (12.4)	10.2 (13.3)
Heaped Capacity – ISO	m^3 (yd ³)	10.7 (14)	11.5 (15)	12.3 (16)
Clearance at 45° Dump				
Bare	mm (ft/in)	4849 (15'11")	4785 (15'8")	4741 (15'7")
Teeth	mm (ft/in)	4607 (15'1")	4548 (14'11")	4495 (14'9")
Reach at 45° Dump				
Bare	mm (ft/in)	2092 (6'10")	2149 (7'1")	2194 (7'2")
Teeth	mm (ft/in)	2326 (7'8")	2378 (7'10")	2427 (8'0")
Digging Depth (Segment)	mm (in)	196 (8")	201 (8")	201 (8")
Overall Length – Bucket Level Ground (Teeth)	mm (ft/in)	15 736 (51'8")	15 818 (51'11")	15 890 (52'2")
Overall Height	mm (ft/in)	9313 (30'7")	9313 (30'7")	9492 (31'2")
Turning Radius – Corner SAE Carry (Teeth)	mm (ft/in)	11 097 (36'5")	11 121 (36'6")	11 131 (36'6")
Clearance at 45° Dump and 2.13 m (7 ft 0 in) Height				
Bare	mm (ft/in)	2372 (7'9")	2367 (7'9")	2376 (7'10")
Teeth	mm (ft/in)	2130 (7'0")	2130 (7'0")	2130 (7'0")
Reach at 45° Dump and 2.13 m (7 ft 0 in) Height				
Bare	mm (ft/in)	3556 (11'8")	3598 (11'10")	3629 (11'11")
Teeth	mm (ft/in)	3790 (12'5")	3828 (12'7")	3863 (12'8")
Full Dump at Maximum Lift	degrees	-50.0	-50.0	-50.0
Tipping Load at Operating Weight				
Straight	kg (lb)	62 261 (137,263)	61 550 (135,694)	61 246 (135,024)
Articulated 43°	kg (lb)	52 531 (115,811)	51 852 (114,315)	51 538 (113,623)
Articulated 35°	kg (lb)	55 711 (122,822)	55 022 (121,302)	54 711 (120,617)
Tipping Load with Squash at Operating Weight				
Straight	kg (lb)	60 183 (132,681)	59 475 (131,120)	59 135 (130,370)
Articulated 43°	kg (lb)	48 716 (107,401)	48 048 (105,927)	47 685 (105,128)
Articulated 35°	kg (lb)	52 298 (115,298)	51 618 (113,797)	51 263 (113,015)
Breakout Force SAE Rated	kg (lb)	58 459 (128,879)	55 991 (123,439)	54 243 (119,584)
Operating Weight	kg (lb)	98 882 (217,999)	99 275 (218,865)	99 655 (219,703)
Weight Distribution at SAE Carry				
Front	kg (lb)	54 652 (120,487)	55 387 (122,107)	56 017 (123,497)
Rear	kg (lb)	44 231 (97,512)	43 889 (96,758)	43 638 (96,206)

Operation/Bucket Specifications – Standard Lift (Tier 2)

			992K STD	
		Tires: 45/65-45 L-5 58 Ply		
		Part No. SLR: 1308 mm (4'4")		
Bucket Type		Rock	Rock	Rock
Ground Engaging Tools		Teeth & Segments	Teeth & Segments	Teeth & Segments
Cutting Edge Type		Spade	Spade	Spade
Bucket Part No. (Group Level)		307-9440	294-9010	307-9450
Struck Capacity – ISO	$m^3 (yd^3)$	8.9 (11.6)	8.9 (11.6)	8.9 (11.6)
Heaped Capacity – ISO	$m^3 (yd^3)$	10.7 (14)	10.7 (14)	10.7 (14)
Clearance at 45° Dump				
Bare	mm (ft/in)	4849 (15'11")	4935 (16'2")	4935 (16'2")
Teeth	mm (ft/in)	4612 (15'2")	4699 (15'5")	4699 (15'5")
Reach at 45° Dump				
Bare	mm (ft/in)	2092 (6'10")	2036 (6'8")	2036 (6'8")
Teeth	mm (ft/in)	2322 (7'7")	2292 (7'6")	2292 (7'6")
Digging Depth (Segment)	mm (in)	196 (8")	175 (7")	175 (7")
Overall Length – Bucket Level Ground (Teeth)	mm (ft/in)	15 729 (51'7")	15 632 (51'3")	15 632 (51'3")
Overall Height	mm (ft/in)	9313 (30'7")	9392 (30'10")	9313 (30'7")
Turning Radius – Corner SAE Carry (Teeth)	mm (ft/in)	11 096 (36'5")	11 085 (36'4")	11 085 (36'4")
Clearance at 45° Dump and 2.13 m (7 ft 0 in) Height				
Bare	mm (ft/in)	2367 (7'9")	2367 (7'9")	2367 (7'9")
Teeth	mm (ft/in)	2130 (7'0")	2130 (7'0")	2130 (7'0")
Reach at 45° Dump and 2.13 m (7 ft 0 in) Height				
Bare	mm (ft/in)	3558 (11'8")	3522 (11'7")	3522 (11'7")
Teeth	mm (ft/in)	3787 (12'5")	3777 (12'5")	3777 (12'5")
Full Dump at Maximum Lift	degrees	-50.0	-50.0	-50.0
Tipping Load at Operating Weight				
Straight	kg (lb)	60 780 (133,998)	58 730 (129,477)	60 359 (133,070)
Articulated 43°	kg (lb)	51 050 (112,546)	48 999 (108,025)	50 629 (111,618)
Articulated 35°	kg (lb)	54 230 (119,557)	52 179 (115,036)	53 809 (118,629)
Tipping Load with Squash at Operating Weight				
Straight	kg (lb)	58 712 (129,437)	56 659 (124,912)	58 292 (128,513)
Articulated 43°	kg (lb)	47 250 (104,169)	45 197 (99,642)	46 832 (103,248)
Articulated 35°	kg (lb)	50 830 (112,061)	48 777 (107,534)	50 412 (111,139)
Breakout Force SAE Rated	kg (lb)	57 835 (127,504)	59 374 (130,897)	60 210 (132,741)
Operating Weight	kg (lb)	100 261 (221,039)	102 431 (225,823)	100 637 (221,868)
Weight Distribution at SAE Carry				
Front	kg (lb)	56 991 (125,644)	60 481 (133,337)	57 629 (127,050)
Rear	kg (lb)	43 271 (95,395)	41 951 (92,486)	43 009 (94,818)

992K Specifications

Operation/Bucket Specifications – High Lift (Tier 2)

		992K HL Tires: 45/65-45 L-5 46 Ply Part No. SLR: 1308 mm (4'4")		
Bucket Type		Rock	Rock	Rock
Ground Engaging Tools		Teeth & Segments	Teeth & Segments	Teeth & Segments
Cutting Edge Type		Spade	Spade	Spade
Bucket Part No. (Group Level)		305-5790	305-5720	294-8980
Struck Capacity – ISO	m^3 (yd ³)	8.9 (11.6)	9.5 (12.4)	10.2 (13.3)
Heaped Capacity – ISO	m^3 (yd ³)	10.7 (14)	11.5 (15)	12.3 (16)
Clearance at 45° Dump				
Bare	mm (ft/in)	5466 (17'11")	5402 (17'9")	5358 (17'7")
Teeth	mm (ft/in)	5224 (17'2")	5166 (16'11")	5112 (16'9")
Reach at 45° Dump				
Bare	mm (ft/in)	1960 (6'5")	2016 (6'7")	2061 (6'9")
Teeth	mm (ft/in)	2193 (7'2")	2246 (7'4")	2294 (7'6")
Digging Depth (Segment)	mm (in)	176 (7")	181 (7")	181 (7")
Overall Length – Bucket Level Ground (Teeth)	mm (ft/in)	16 197 (53'2")	16 279 (53'5")	16 351 (53'8")
Overall Height	mm (ft/in)	9930 (32'7")	9930 (32'7")	10 109 (33'2")
Turning Radius – Corner SAE Carry (Teeth)	mm (ft/in)	11 326 (37'2")	11 352 (37'3")	11 363 (37'3")
Clearance at 45° Dump and 2.13 m (7 ft 0 in) Height				
Bare	mm (ft/in)	2372 (7'9")	2367 (7'9")	2376 (7'10")
Teeth	mm (ft/in)	2130 (7'0")	2130 (7'0")	2130 (7'0")
Reach at 45° Dump and 2.13 m (7 ft 0 in) Height				
Bare	mm (ft/in)	3957 (13'0")	4000 (13'1")	4032 (13'3")
Teeth	mm (ft/in)	4190 (13'9")	4230 (13'11")	4265 (14'0")
Full Dump at Maximum Lift	degrees	-45.0	-45.0	-45.0
Tipping Load at Operating Weight				
Straight	kg (lb)	58 052 (127,982)	57 389 (126,521)	57 099 (125,882)
Articulated 43°	kg (lb)	48 701 (107,368)	48 067 (105,969)	47 764 (105,301)
Articulated 35°	kg (lb)	51 757 (114,105)	51 113 (112,689)	50 815 (112,027)
Tipping Load with Squash at Operating Weight				
Straight	kg (lb)	56 256 (124,022)	55 594 (122,565)	55 273 (121,857)
Articulated 43°	kg (lb)	45 261 (99,784)	44 632 (98,398)	44 286 (97,634)
Articulated 35°	kg (lb)	48 694 (107,352)	48 055 (105,944)	47 717 (105,198)
Breakout Force SAE Rated	kg (lb)	57 975 (127,813)	55 521 (122,403)	53 785 (118,576)
Operating Weight	kg (lb)	100 072 (220,621)	100 465 (221,487)	100 845 (222,325)
Weight Distribution at SAE Carry				
Front	kg (lb)	55 566 (122,501)	56 333 (124,192)	56 995 (125,652)
Rear	kg (lb)	44 506 (98,120)	44 132 (97,295)	43 850 (96,673)

Operation/Bucket Specifications – High Lift (Tier 2)

		992K HL Tires: 45/65-45 L-5 46 Ply Part No. SLR: 1308 mm (4'4")		
Bucket Type		Rock	Rock	Rock
Ground Engaging Tools		Teeth & Segments	Teeth & Segments	Teeth & Segments
Cutting Edge Type		Spade	Spade	Spade
Bucket Part No. (Group Level)		307-9440	294-9010	307-9450
Struck Capacity – ISO	$m^3 (yd^3)$	8.9 (11.6)	8.9 (11.6)	8.9 (11.6)
Heaped Capacity – ISO	$m^3 (yd^3)$	10.7 (14)	10.7 (14)	10.7 (14)
Clearance at 45° Dump				
Bare	mm (ft/in)	5466 (17'11")	5553 (18'3")	5553 (18'3")
Teeth	mm (ft/in)	5229 (17'2")	5316 (17'5")	5316 (17'5")
Reach at 45° Dump				
Bare	mm (ft/in)	1960 (6'5")	1903 (6'3")	1903 (6'3")
Teeth	mm (ft/in)	2189 (7'2")	2159 (7'1")	2159 (7'1")
Digging Depth (Segment)	mm (in)	176 (7")	155 (6")	155 (6")
Overall Length – Bucket Level Ground (Teeth)	mm (ft/in)	16 191 (53'1")	16 095 (52'10")	16 095 (52'10")
Overall Height	mm (ft/in)	9930 (32'7")	10 009 (32'10")	9930 (32'7")
Turning Radius – Corner SAE Carry (Teeth)	mm (ft/in)	11 324 (37'2")	11 313 (37'1")	11 313 (37'1")
Clearance at 45° Dump and 2.13 m (7 ft 0 in) Height				
Bare	mm (ft/in)	2367 (7'9")	2367 (7'9")	2367 (7'9")
Teeth	mm (ft/in)	2130 (7'0")	2130 (7'0")	2130 (7'0")
Reach at 45° Dump and 2.13 m (7 ft 0 in) Height				
Bare	mm (ft/in)	3958 (13'0")	3920 (12'10")	3920 (12'10")
Teeth	mm (ft/in)	4188 (13'9")	4176 (13'8")	4176 (13'8")
Full Dump at Maximum Lift	degrees	-45.0	-45.0	-45.0
Tipping Load at Operating Weight				
Straight	kg (lb)	56 574 (124,725)	54 512 (120,179)	56 157 (123,804)
Articulated 43°	kg (lb)	47 224 (104,111)	45 162 (99,565)	46 806 (103,190)
Articulated 35°	kg (lb)	50 280 (110,848)	48 218 (106,302)	49 862 (109,927)
Tipping Load with Squash at Operating Weight				
Straight	kg (lb)	54 786 (120,783)	52 723 (116,235)	54 370 (119,865)
Articulated 43°	kg (lb)	43 798 (96,557)	41 734 (92,007)	43 382 (95,642)
Articulated 35°	kg (lb)	47 228 (104,121)	45 165 (99,571)	46 813 (103,205)
Breakout Force SAE Rated	kg (lb)	57 351 (126,438)	58 884 (129,817)	59 721 (131,662)
Operating Weight	kg (lb)	101 451 (223,661)	103 621 (228,445)	101 827 (224,490)
Weight Distribution at SAE Carry				
Front	kg (lb)	58 018 (127,908)	61 690 (136,004)	58 690 (129,390)
Rear	kg (lb)	43 433 (95,753)	41 930 (92,441)	43 137 (95,100)

992K Standard Equipment

Standard equipment may vary. Consult your Cat dealer for details.

ELECTRICAL

Alarm, back-up

Alternator, (150-amp)

Batteries, low maintenance

Deutsch & Amp Seal terminal connectors

ECM diagnostic connector

Ground level electrical disconnect

Ground level starting receptacle

for emergency start

Lighting system, halogen (front and rear)

Lighting, access stairway

Starter, electric (heavy duty)

Starting and charging system (24-volt)

OPERATOR ENVIRONMENT

Advisor display

Air conditioner and heater with automatic temperature control

Cab, sound suppressed, pressurized, rollover protective structure (ROPS/FOPS)

Radio ready for (entertainment) includes antenna, speakers, and 1 x 12V converters (24-volt, 10 amp) for use with laptop/

cell phone

Cigar lighter and ashtray

Coat hook

Electro-hydraulic tilt and lift control

system locks

Heater and defroster

Horn, electric

Implement and steering lockouts

VIMS 3G monitoring system

Action alert system, three category

Instrumentation, Gauges:

Engine coolant temperature

Fuel Level

Hydraulic Oil Temperature

Tachometer

Transmission Gear Indicator

Transmission Oil Temperature

Light, dome (cab)

Lunchbox and beverage holders

Mirrors, rearview (externally mounted)

Seat belt, retractable, 76 mm (3 in) wide

operator and trainer seats

Seat, Cat Comfort (cloth) air suspension

STIC control system

Tinted glass

Wet-arm wipers/washer (front, rear, and corners), intermittent front wipers

POWER TRAIN

Air-to-Air After cooler (ATAAC)

Auto Idle Kickdown

Axle oil coolers (front and rear)

Brakes, fully hydraulic, enclosed, wet multiple disc service brakes and

dry parking/secondary brake

Case drain filters

Delayed Engine Shutdown

Demand fan

Electric fuel priming pump

Engine Cat® C32 ACERT

Ground level engine shutdown

Ground level fast fill fuel

Ground level transmission lockout

Ground level starter lockout

Idle Engine Shutdown

Precleaner, engine air intake

Next Generation Modular Radiator

(NGMR)

Starting aid (ether) automatic

Throttle lock

Transmission, 533 mm (21 in) planetary, powershift with 3F/3R, electronic control

Venturi Exhaust Stacks

OTHER STANDARD EQUIPMENT

Autolube

Automatic bucket lift/tilt kickouts, electronically adjustable from cab

Bumper service center

Couplings, Cat O-ring face seals

Doors, service access (locking)

Emergency platform egress

Fenders, steel (front and rear)

Grouped hydraulic pressure ports

Guards, power train and crankcase

Hitch, drawbar with pin

Hoses, Cat XT and XT-ES

Hydraulic oil cooler

Impeller clutch

Implement and steering ecology drains

Mufflers, under hood

Oil sampling valves

Piston pump case drain filters

Positive Flow Control implement system

Product Link

Service center with ground level electrical

and fluids service center

Sight gauges:

Coolant level

Implement oil level

Steering oil level

Transmission oil level

Starter lockout, bumper

Stairway, left and right rear access

Steering, load sensing

Tilt regeneration

Toe kicks

Transmission lockout, bumper

Vandalism protection caplocks

Windshield cleaning platforms

TIRES, RIMS, AND WHEELS

A tire must be selected from the mandatory attachments section. Base machine price includes a tire allowance.

ANTIFREEZE

Premixed 50 percent concentration of extended life coolant with freeze protection to 34° C (-29° F)

992K Optional Equipment

Optional equipment may vary. Consult your Cat dealer for details.

ELECTRICAL

10A converter HID lights Object Detection

Rear vision camera

LED strobe warning beacons

OPERATOR ENVIRONMENT

AM/FM/CD/MP3 radio

Cab precleaner

Sirius/USB/Bluetooth Radio

Sun Screen

STARTING AIDS

Engine coolant 120V heater Engine coolant 240V heater MACHINE CONTROL AND GUIDANCE

CAES attachment ready option

MISCELLANEOUS ATTACHMENTS

Arctic Antifreeze for protection to $-50\ensuremath{^\circ}$ C

(-58° F)

Diagnostic lines

Roading fenders

992K Mandatory Equipment

Must choose from each category. Consult your Cat dealer for details.

AXLES

Standard front and rear (NC)
Standard front and no-spin rear

CAB

Standard glass (NC) Rubber mounted glass

LIFT

Standard (NC) High

ELECTRONICS

VIMS display software (NC) (select language group)

OPERATOR SEAT

Seat, heated Seat, standard (NC)

MIRROR ARRANGEMENT

Mirror, heated Mirror, standard (NC)

TORQUE CONVERTER

ICTC with housing and lock-up clutch Standard ICTC with housing (NC)

ENGINE ARRANGEMENTS

Engine, standard (NC)

Engine, standard, sound suppression

Engine, brake

Engine, brake, sound suppression

FUEL ARRANGEMENTS

Fuel arrangement, fast fill (NC) Fuel arrangement, fast fill, heated

(fuel heater)

COOLING ARRANGEMENTS

High Ambient – for ambient temperatures

55° C (131° F)

Standard – for ambient temperatures

43° C (109° F) (NC)

STEERING AND FILTRATION SYSTEMS

Secondary steering, deluxe filtration Secondary steering, standard filtration

Standard steering, deluxe filtration

Standard steering, standard filtration (NC)

OPERATION AND

MAINTENANCE MANUAL (NC)

English version

French version

German version

Greek version

Hebrew version

Italian version

Japanese version

Norwegian version

Portuguese version

Russian version

Spanish version

Swedish version

Thai version

Turkish version

TIRES

Consult your Cat dealer for current options

PRODUCT LINK

Required for NACD, LACD, Europe, Turkey, Australia, and New Zealand

992K Wheel Loader

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at **www.cat.com**

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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