



The Cat® C27 ACERT™ Industrial Diesel Engine is offered in ratings ranging from 597-783 bkW (800-1050 bhp) @ 1800 rpm. These ratings meet U.S. EPA Tier 4 Final emission standards. Industries and applications powered by C27 ACERT engines include: Bore/Drill Rigs, Chippers/Grinders, Construction, Cranes, Dredgers, Forestry, Hydraulic Power Units, Irrigation Equipment, Material Handling, Mobile Earthmoving Equipment, Paving Equipment, Pumps, Shovels/Draglines, Surface Hauling Equipment and Trenchers. Specifications are for configurations with side-mounted turbos. Configurations are also available with rear-mounted turbos for 652 bkW (875 bhp) and 708 bkW (950 bhp) ratings.

## **Specifications**

Power Rating				
Minimum Power	597 bkW	800 BHP		
Maximum Power	783 bkW	1050 BHP		
Rated Speed		1800 rpm		

Emission Standards	
Emissions	U.S. EPA Tier 4 Final

General	
Engine Configuration	V-12, 4-Stroke-Cycle Diesel
Bore	137.2 mm (5.4 in)
Stroke	152.4 mm (6 in)
Displacement	27 L (1649.5 in³)
Aspiration	Twin Turbocharged-Aftercooled (TTA)
Compression Ratio	16.0:1
Combustion System	Direct Injection
Rotation from Flywheel End	Counterclockwise
Cooling System - Capacity	67.9 L (71.7 qt)
Lube System - Refill	68 L (71.9 qt)

Engine Dimensions - Approximate			
Height	1370 mm (53.9 in)		
Length	1874 mm (73.8 in)		
Weight - Net Dry - Basic Operating Engine Without Optional Attachments	3004 kg (6625 lb)		
Width	1600 mm (63 in)		



#### **Benefits and Features**

## **Emissions**

Meets U.S. EPA Tier 4 Final emission standards.

#### Reliable, Quiet and Durable Power

World-class manufacturing capability and processes coupled with proven core engine designs assure reliability, quiet operation, and many hours of productive life.

## **Fuel Efficiency**

Fuel consumption optimized to match operating cycles of a wide range of equipment and applications while maintaining low operating costs.

#### **Broad Application Range**

Industry leading range of factory configurable ratings and options for agricultural, material handling, construction, mining, aircraft ground support, and other industrial applications.

#### Package Size

Exceptional power density enables standardization across numerous applications. Multiple installation options minimize total package size. Ideal for equipment with narrow engine compartments.

## World-class Product Support Offered Through Global Cat Dealer Network

- Scheduled maintenance, including SOSSM sample
- Customer Support Agreements (CSA)
- Caterpillar Extended Service Coverage (ESC)
- Superior dealer service network
- Extended dealer service network through the Cat Industrial Service Distributor (ISD) program

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# **Standard Equipment**

#### Air Inlet System

- Turbocharged
- · Air-to-Air Aftercooled

#### **Control System**

- Electronic control system
- Over-foam wiring harness
- Automatic altitude compensation
- Power compensated for fuel temperature
- Configurable software features
- Engine monitoring system SAE J1939 broadcast and control

## **Cooling System**

· Thermostats and housing, vertical outlet

# Cat® C27 ACERT™ Diesel Engine

#### Industrial



- · Jacket water pump, centrifugal
- · Water pump, inlet

#### **Exhaust System**

- · Exhaust manifold, dry
- · Optional exhaust outlet

#### Flywheels and Flywheel Housing

· Choice of SAE No. 0 or SAE No. 1 flywheel housing

# **Fuel System**

- MEUI injection
- Fuel filter, secondary (2 micron)
- Fuel transfer pump
- · Electronic fuel priming

## **Lube System**

- · Open crankcase ventilation system
- · Oil cooler
- Oil filler
- · Lube oil filter
- · Rear sump oil pan
- · Oil dipstick
- · Gear driven oil pump

#### General

- Paint: Caterpillar yellow, with optional colors available at request
- Vibration damper
- · Lifting eyes

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C27 ACERT

709 bkW (950 bhp) @ 1800 rpm



Rating Type: IND-C (INTERMITTENT) RATING

Emissions: U.S. EPA Tier 4 Final Nonroad Emission
Standards

C27 ACERT DITA 709 bkW (950 bhp) @ 1800 rpm



Image shown may not reflect actual configuration

	Metric	English		
General Engine				
Power Rating	709 kW	950 hp		
Number of Cylinders	1	12		
Bore	137 mm	5.4 in		
Stroke	152 mm	6.0 in		
Displacement	27.0 L	1648.0 cu in.		
Compression Ratio	16.	16.0 : 1		

#### RATING DEFINITIONS AND CONDITIONS

**IND-C (INTERMITTENT) RATING:**Intermittent service where maximum power and/or speed are cyclic (time at full load not to exceed 50%).

Diesel Engines — up to 7.1 liter All rating conditions are based on ISO/TR14396, inlet air standard conditions with a total barometric pressure of 100 kPa (29.5 in Hg), with a vapor pressure of 1 kPa (.295 in Hg), and 25°C (77°F). Performance measured using fuel to EPA specifications in 40 CFR Part 1065 and EU specifications in Directive 97/68/EC with a density of 0.845-0.850 kg/L @ 15°C (59°F) and fuel inlet temperature 40°C (104°F).

Diesel Engines — greater than 7.1 liter All rating conditions are based on SAE J1995, inlet air standard conditions of 99 kPa (29.31 in Hg) dry barometer and 25°C (77°F) temperature. Performance measured using a standard fuel with fuel gravity of 35° API having a lower heating value of 42,780 kJ/kg (18,390 btu/lb) when used at 29°C (84.2°F) with a density of 838.9 g/L.

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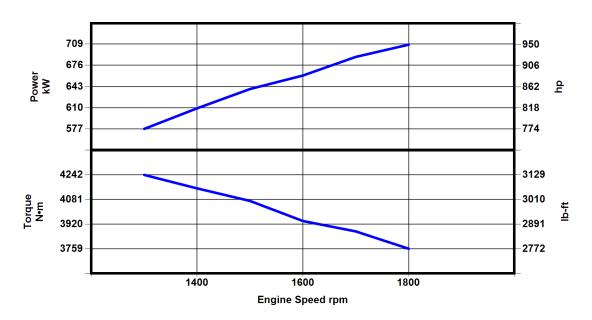


709 bkW (950 bhp) @ 1800 rpm



Rating Type: IND-C (INTERMITTENT) RATING

Emissions: U.S. EPA Tier 4 Final Nonroad Emission Standards



Engine Speed rpm	Engine Power bkW	Engine Power bhp	Torque N*m	Torque lb-ft
1800	709	950	3759	2772
1700	689	924	3872	2856
1600	660	885	3940	2906
1500	639	857	4071	3002
1400	609	817	4153	3063
1300	577	774	4241	3128

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