# C32 MARINE PROPULSION ENGINE (U.S. EPA Tier 3 / IMO II)

559 bkW (750 bhp) @ 1800 rpm

596 bkW (800 bhp) @ 1800 rpm



C32 Marine Propulsion Engine U.S. EPA Tier 3 / IMO II

## FEATURES AND BENEFITS

- Separate-circuit aftercooling no sea water in aftercooler
- Reliable electronic controlled unit injector fuel system
- Enhanced control of fuel injection optimized through crank timing and the A4 ECM technology
- Advanced combustion technology to optimize fuel consumption and meet emissions without aftertreatment
- Industry leading power reserve
- Wide range of available Marine Society certifications
- Industry-leading warranty coverage for factory packaged components
- Global dealer network for service in any location

#### **STANDARD ENGINE EQUIPMENT**

- Separate circuit aftercooled (SCAC)
- Heat exchanger or Keel Cooling
- Watercooled exhaust manifold and turbocharger
- Deep or shallow sump oil pan
- Right or left hand service sides
- Oil fill, simplex filter and dipstick
- Duplex fuel filters with hybrid fuel lines
- Hard seawater lines no flexible hoses
- Fuel transfer and priming pump
- Adjustable front support mounting system
- Customer wiring and service tool connector
- Flanges for cooling connections, ANSI or DIN
- 24V control system

## **ENGINE SPECIFICATIONS**

**Configuration** Vee 12, 4-stroke-cycle diesel

**Emissions** U.S. EPA Tier 3 / IMO II emissions certified

Rated Engine Speed 1600 - 1800 rpm

**Bore x Stroke** 145 mm x 162 mm 5.71 in x 6.38 in

**Displacement** 32.1 Liter 1959 cu in

Aspiration Turbocharged-aftercooled aspiration **Governor** Electronic (A4 ECM)

**Refill Capacity** Lube Oil System w/Oil filter change: 146 L (38.5 gal)

**Oil Change Interval** 1000 hrs

**Cooling** Heat exchanger or keel cooled

**Flywheel Housing** SAE No. 0 with SAE No. 18 flywheel (136 teeth)

Rotation Counterclockwise from flywheel end

#### **OPTIONAL ATTACHMENTS**

- Starting motors air, electric or dual
- Charging alternator
- Duplex oil filters
- MECP I control panel
- MECP II or MECP III control panel with Cat<sup>®</sup> Alarm and Protection System
- Front drives including stub shaft and pump drive
- Rear SAE A or B pump drives
- Closed crankcase fumes disposal
- Primary fuel filter with water separator, fuel cooler

# A RATING (UNRESTRICTED CONTINUOUS) DEFINITION

Typical applications: For vessels operating at rated load and rated speed up to 100% of the time without interruption or cyclical load (80% to 100% load factor). Typical operation ranges from 5000 to 8000 hours per year





## C32 Marine Propulsion Engine (U.S. EPA Tier 3 / IMO II)

## **PROP DEMAND FUEL CONSUMPTION**

	Brake Specific Fuel Consumption 559 bkW (750 bhp) @ 1800 rpm				
rpm	bhp	lb/bhp-hr	bkW	g/bkW-hr	
1800	750	0.344	559	209.1	
1600	526	0.361	393	219.4	
1400	353	0.347	263	211.3	
1200	222	0.360	166	219.0	
1000	129	0.371	96	225.9	
800	66	0.397	49	241.7	
ISO 3046/1 fluid consumption tolerance of -0/+5%					

	Brake Specific Fuel Consumption 596 bkW (800 bhp) @ 1800 rpm				
rpm	bhp	lb/bhp-hr	bkW	g/bkW-hr	
1800	800	0.346	596	210.7	
1600	562	0.336	419	204.5	
1400	376	0.349	281	211.7	
1200	237	0.362	177	220.4	
1000	137	0.381	102	231.6	
800	70	0.411	52	251.3	
ISO 3046/1 fluid consumption tolerance of -0/+5%					

Note:

Please reference TMI Web for most current information (Cat dealers only)

Consult your local Cat dealer to create a customized engine TCO (Total Cost of Ownership) analysis specific to your vessel.

# **DIMENSIONS & WEIGHT**

	Length (1)	Height (2)	Width (3)	Engine dry weight
min.	83.9 in/2130 mm	59.3 in/1507 mm	57.1 in/1451 mm	6950 lb/3152 kg
max.	89.8 in/2280 mm	63.5 in/1613 mm	57.3 in/1455 mm	7160 lb/3248 kg



Note:

Do not use these dimensions for installation design. See general dimension drawings for detail.

CAT, CATERPILLAR, their respective logos, "Caterpillar Yellow" and the "Power Edge" trade dress, as well as corporate and product identity used herein, are trademarks of Caterpillar and may not be used without permission. U.S. Sourced LEHM0250-01